PROVISIONAL AGENDA

1. Opening of the meeting and adoption of the agenda

2. Informal update on outcomes of the 13th Session of the Conference of Parties of the UN Convention to Combat Desertification (UNCCD)

3. Way forward to the Third Open-Ended Meeting of the Committee of Permanent Representatives

4. Other matters

5. Closing of the meeting
PROVISIONAL ANNOTATED AGENDA

1. Opening of the meeting and adoption of the agenda
   H.E. Mr. John Moreti, Chair of the Committee of Permanent Representative of Botswana is expected to chair the meeting. He will propose the adoption of the provisional agenda.

2. Informal update on outcomes of the 13th Session of the Conference of Parties of the UN Convention to Combat Desertification (UNCCD)
   Ms. Louise Baker, Head, External Relations and Policy Advocacy Unit, Secretariat of the UN Convention to Combat Desertification (UNCCD) will provide a briefing on outcomes of the 13th Session of the Conference of Parties of the UNCCD.

3. Way forward to the Third Open-Ended Meeting of the Committee of Permanent Representatives
   Under this agenda item, the Subcommittee is expected to consider with a view to endorsing a way forward to and revised structure of the Third Open-Ended Meeting of the Committee of Permanent Representatives.

4. Other matters
   The meeting will discuss any other matters related to its work.

5. Closing of the meeting
   The meeting is expected to close at 4:00 p.m.