

## TOOLS COMMONLY USED BY REFRIGERATION AND AIR-CONDITIONING TECHNICIANS







- 1 Copper tube cutter
- 2 Deburring tools
- 3 Flaring tool (other types are available)
- 4 Pipe calibration tools (internal/external)
- 5 Ruler, pen & pencil
- 6 Adjustable wrench
- 7 Torque wrench
- 8 Tube expander tool & expander heads
- 9 Vernier calliper
- 10 Oil can
- 11 Torch igniter
- 12 Rubber mallet
- 13 Safety glasses & insulating gloves
- 14 Refrigeration ratchet
- 15 Spray bottle (for leak detection)
- 16 Manifold gauge
- 17 Hoses

- 18 Weighing scale
- 19 Tool kit for press fittings (Lokring)
- 20 Non-metallic abrasive pad
- 21 Phosphorus brazing alloy, silver brazing alloy & flux
- 22 Pipe bending tools
- 23 Engineer's square
- 24 Recovery and recycling unit
- 25 Vacuum gauge
- 26 Vacuum pump
- 27 Oxy-acetylene torch set
- 28 Electronic leak detector and calibrated leak test



Recovery piercing pliers

## Additional tools for higher flammability, higher pressure and higher toxicity refrigerants







Refrigerant gas detectors for hydrocarbon refrigerants (left), ammonia (centre) and carbon dioxide (right)



Electronic manifold gauge set that can be used with flammable refrigerants, ammonia and high pressure refrigerants (up to 50 bar)



Manifold gauge set for use with carbon dioxide (up to 160 bar)



Refrigerant Recovery cylinder





Refrigerant recover machines for hydrocarbons (left) and all flammable refrigerants except ammonia (right)



Ammonia recovery pump set

Prepared by: Ezra Clark/OzonAction

## OzonAction

- United Nations Environment (UNEP)
  Economy Division
- 1 rue Miollis, Building VII Paris 75015, France

www.unep.org/ozonaction ozonaction@unep.org

**Personal protective equipment** should include standard items such as goggles, gloves and fire extinguisher. Depending on refrigerant, other equipment may be required such as: special respiratory protection (canister type self-contained respirators or breathing equipment), protective clothing including face-shield, gas-tight goggles, gauntlet thermal insulating gloves, protective suit and hood, rubber boots, etc. A safety shower or bath and an eye fountain may also be required.