



DAY 1

Monday

19th June 2023

09:30	Welcome and opening remarks
09:45	Tour de Table
10:15 10:30	Introduction and scene setting Coffee break
10:50	Minamata Convention and Lighting
11:15	Lighting: Global Supply Chain and Technology Overview
12:00	Lunch Break
13:30	Fluorescent Lamps Country Profiles and Country Market Potential - Technical Deep dives
15:00	Coffee Break
15:20	Health Risks of Mercury Exposure and Waste Management Challenges of end-of-life fluorescent

Sharing of experiences – Concerns and Challenges

Moderated discussion

15:40

Welcome and opening remarks

Overall moderator **David Kapindula,** Environmental

Management Agency, Zambia

Opening remarks

Jacqueline Alvarez

Chief of Branch, UNEP

Rodges Ankrah, Chair of the Partnership Advisory Group, Global Mercury Partnership y Partnership





Tour de Table

All participants



Introduction and scene setting

Rodges Ankrah Chair of the Partnership Advisory Group, Global Mercury Partnership



Minamata Convention and Lighting

Eisaku Toda

Senior Programme Management Officer, Secretariat of the Minamata Convention



Minamata Convention and Lighting

Secretariat of the Minamata Convention on Mercury Technical Session "Transitioning to Mercury-Free Lighting in Asia-Pacific Countries" Geneva, 19-20 June 2023

Minamata Convention of Mercury



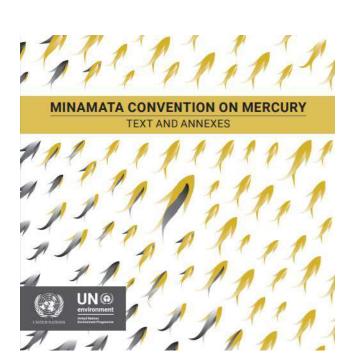
 Objective: to protect the human health and the environment from anthropogenic emissions and releases of mercury and mercury compounds.

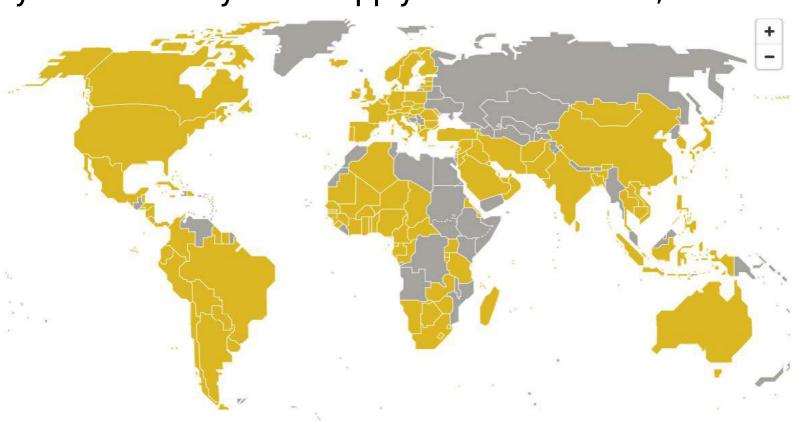
Adopted in October 2013, entered into force in August 2017.

142 parties, as of June 2023

· Addresses the whole life cycle of mercury from supply and trade to use, emissions

releases and disposal.

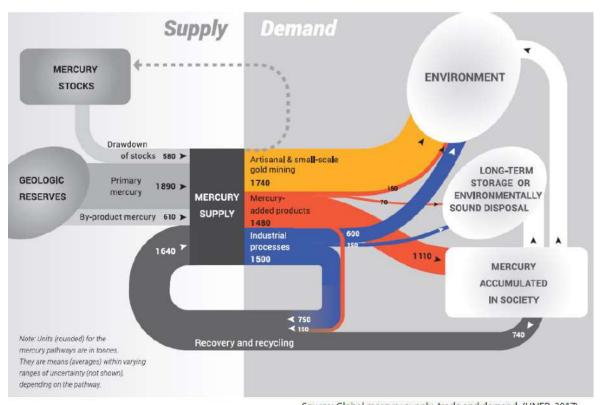




Why we need to act on mercury added products



- ► The use of mercury in products accounts for 30% of the global demand of mercury.
- Mercury is emitted and released to the environment during the manufacturing of the products, their use and waste disposal, causing harm to human health and the environment.
- Some mercury added products, such as cosmetics, will cause direct human exposure to mercury.
- Control on mercury added products is one of the Parties' obligations that have the earliest deadline − 2020. The Convention was amended with additional products to be phased out by 2025.
- Mercury added products are present in all countries, so all the parties need to take action.



Source: Global mercury supply, trade and demand, (UNEP, 2017)

Parties' obligations on mercury added products



Parties shall:

- ► Not allow the manufacture, import or export of mercury added products listed in Part I of Annex A
 - after the specified phase-out date
 - unless the Party registered exemption.
 - Parties may choose, when becoming a party to the Convention, to take other measures and report those measures to COP. (Para 2)
- ► Take measures for the mercury added products listed in Part II of Annex A— to phase down the use of dental amalgam.
- ► Take measures to prevent the incorporation into assembled products of mercury added products listed in Part I of Annex A
- Discourage the manufacture and the distribution in commerce of mercury added products not covered by any known use before the Convention.

Article 4 Mercury added products

- 1. Each Party shall not allow, by taking appropriate measures, the manufacture, import or export of mercury added products listed in Part I of Annex A after the phase-out date specified for those products, except where an exclusion is specified in Annex A or the Party has a registered exemption pursuant to Article 6.
- 2. A Party may, as an alternative to paragraph 1, indicate at the time of ratification or upon entry into force of an amendment to Annex A for it, that it will implement different measures or strategies to address products listed in Part I of Annex A. A Party may only choose this alternative if it can demonstrate that it has already reduced to a de minimis level the manufacture, import, and export of the large majority of the products listed in Part I of Annex A and that it has implemented measures or strategies to reduce the use of mercury in additional products not listed in Part I of Annex A at the time it notifies the Secretariat of its decision to use this alternative. In addition, a Party choosing this alternative shall:
- (a) Report at the first opportunity to the Conference of the Parties a description of the measures or strategies implemented, including a quantification of the reductions achieved;
- (b) Implement measures or strategies to reduce the use of mercury in any products listed in Part I of Annex A for which a de minimis value has not yet been obtained:
 - (c) Consider additional measures to achieve further reductions; and
- (d) Not be eligible to claim exemptions pursuant to Article 6 for any product category for which this alternative is chosen.

No later than five years after the date of entry into force of the Convention, the Conference of the Parties shall, as part of the review process under paragraph 8, review the progress and the effectiveness of the measures taken under this paragraph.

- 3. Each Party shall take measures for the mercury added products listed in Part II of Annex A in accordance with the provisions set out therein.
- 5. Each Party shall take measures to prevent the incorporation into assembled products of mercury added products the manufacture, import and export of which are not allowed for it under this Article.
- 6. Each Party shall discourage the manufacture and the distribution in commerce of mercury-added products not covered by any known use of mercury added products prior to the date of entry into force of the Convention for it, unless an assessment of the risks and benefits of the product demonstrates environmental or human health benefits. A Party shall provide to the Secretariat, as appropriate, information on any such product, including any information on the environmental and human health risks and benefits of the product. The Secretariat shall make such information publicly available.

Phasing out mercury added products



- Article 4 of the Minamata Convention provides that parties shall not allow the manufacture, import or export of mercury added products listed in Annex A Part I after the specified phase-out date.
- The fourth meeting of the Conference of the Parties in March 2022 amended Annex A, adding eight product categories.

Mercury-added products	Phase-out date
Batteries, except for button zinc silver oxide batteries with a mercury content < 2% and button zinc air batteries with a mercury content < 2%	2020
Switches and relays, except very high accuracy capacitance and loss measurement bridges and high frequency radio frequency switches and relays in monitoring and control instruments with a maximum mercury content of 20 mg per bridge, switch or relay	2020
Compact fluorescent lamps (CFLs) for general ighting purposes that are ≤ 30 watts with a mercury content exceeding 5 mg per lamp burner	2020
Compact fluorescent lamps with an integrated ballast (CFL.i) for general lighting purposes that are ≤ 30 watts with a mercury content not exceeding 5 mg per lamp burner	2025
Linear fluorescent lamps (LFLs) for general lighting purposes: (a) Triband phosphor < 60 watts with a mercury content exceeding 5 mg per lamp; (b) Halophosphate phosphor ≤ 40 watts with a mercury content exceeding 10 mg per lamp	2020
High pressure mercury vapour lamps (HPMV) for general lighting purposes	2020
Mercury in cold cathode fluorescent lamps and external electrode fluorescent lamps (CCFL and EEFL) for electronic displays: (a) short length (≤ 500 mm) with mercury content exceeding 3.5 mg per lamp (b) medium length (> 500 mm and ≤ 1 500 mm) with mercury content exceeding 5 mg per lamp (c) long length (> 1 500 mm) with mercury content exceeding 13 mg per lamp	2020
Cold cathode fluorescent lamps (CCFL) and external electrode fluorescent lamps (EEFL) of all lengths for electronic displays, not included in the listing directly above	2025

Mercury-added products	Phase-out date
Cosmetics (with mercury content above 1ppm), including skin lightening soaps and creams, and not including eye area cosmetics where mercury is used as a preservative and no effective and safe substitute preservatives are available.	2020
Pesticides, biocides and topical antiseptics	2020
The following non-electronic measuring devices except non-electronic measuring devices installed in large-scale equipment or those used for high precision measurement, where no suitable mercury-free alternative is available: (a) barometers; (b) hygrometers; (c) manometers; (d) thermometers; (e) sphygmomanometers.	2020
Strain gauges to be used in plethysmographs	2025
The following electrical and electronic measuring devices except those installed in large-scale equipment or those used for high precision measurement, where no suitable mercury free alternative is available: (a) melt pressure transducers, melt pressure transmitters and melt pressure sensors	2025
Mercury vacuum pumps	2025
Tire balancers and wheel weights	2025
Photographic film and paper	2025
Propellant for satellites and spacecraft	2025







Mercury-added products in Minamata Convention - Lamps



Mercury vapour, when excited by electric current, produces light for use in a wide variety of applications. In fluorescent lamps, ultraviolet light produced by mercury vapour is transformed to visible light by phosphor lining.

Mercury used in fluorescent lamps have been reduced as technology advanced, and the Minamata Convention sets the limit of mercury used per lamp burner.

Light emitting diode (LED) lamps are a non-mercury alternative that can replace most of the mercury-containing lamps. Annex A was amended in 2022 to phase out compact fluorescent lamps with integrated ballasts.







CFLs LFLs HPMVs

Mercury-added products	Phase- out date
Compact fluorescent lamps (CFLs) for general lighting purposes that are ≤ 30 watts with a mercury content exceeding 5 mg per lamp burner	2020
Compact fluorescent lamps with an integrated ballast (CFL.i) for general lighting purposes that are ≤ 30 watts with a mercury content not exceeding 5 mg per lamp burner	2025
Linear fluorescent lamps (LFLs) for general lighting purposes: (a) Triband phosphor < 60 watts with a mercury content exceeding 5 mg per lamp; (b) Halophosphate phosphor ≤ 40 watts with a mercury content exceeding 10 mg per lamp	2020
High pressure mercury vapour lamps (HPMV) for general lighting purposes	2020
Mercury in cold cathode fluorescent lamps and external electrode fluorescent lamps (CCFL and EEFL) for electronic displays: (a) short length (≤ 500 mm) with mercury content exceeding 3.5 mg per lamp (b) medium length (> 500 mm and ≤ 1 500 mm) with mercury content exceeding 5 mg per lamp (c) long length (> 1 500 mm) with mercury content exceeding 13 mg per lamp	2020
Cold cathode fluorescent lamps (CCFL) and external electrode fluorescent lamps (EEFL) of all lengths for electronic displays, not included in the listing directly above	2025

Phasing down dental amalgam



- Annex A Part II listed nine measures of which parties were to take two or more.
- Two mandatory measures were added on the use of amalgam in bulk form and its use for children and pregnant/ breastfeeding women.



Mercury added products	Provisions		
Dental amalgam	Measures to be taken by a Party to phase down the use of dental amalgam shall take into account the Party's domestic circumstances and relevant international guidance and shall include two or more of the measures from the following list:		
	(i) Setting national objectives aiming at dental caries prevention and health promotion, thereby minimizing the need for dental restoration;		
	(ii) Setting national objectives aiming at minimizing its use;		
	(iii) Promoting the use of cost-effective and clinically effective mercury-free alternatives for dental restoration;		
	(iv) Promoting research and development of quality mercury-free materials for dental restoration;		
	(v) Encouraging representative professional organizations and dental schools to educate and train dental professionals and students on the use of mercury-free dental restoration alternatives and on promoting best management practices;		

Dental	(vi)	Discouraging insurance policies and
amalgam		programmes that favour dental amalgam use
		over mercury-free dental restoration:

- (vii) Encouraging insurance policies and programmes that favour the use of quality alternatives to dental amalgam for dental restoration;
- (viii) Restricting the use of dental amalgam to its encapsulated form;
- (ix) Promoting the use of best environmental practices in dental facilities to reduce releases of mercury and mercury compounds to water and land.

In addition, Parties shall:

- (i) Exclude or not allow, by taking measures as appropriate, the use of mercury in bulk form by dental practitioners;
- (ii) Exclude or not allow, by taking measures as appropriate, or recommend against the use of dental amalgam for the dental treatment of deciduous teeth, of patients under 15 years and of pregnant and breastfeeding women, except when considered necessary by the dental practitioner based on the needs of the patient.

Exemptions



- Article 6 allows Parties to register exemptions from the phase-out dates listed in Part I of Annex A.
- Exemptions are to be submitted, using the format adopted at COP-1,
 - On becoming a Party
 - In the case of any mercury added product that is added by an amendment to Annex A, before that amendment enters into force.
- **Exemptions:**
 - expire five years after the relevant phase-out date listed in Annex A, unless Party registers for a shorter period
 - COP may decide to extend the phase-out date, at the request by a Party, only once to a maximum of 10 years after the phase-out date.
- ▶ 12 Parties have registered their exemption

Article 6 Exemptions available to a Party upon request

- 1. Any State or regional economic integration organization may register for one or more exemptions from the phase-out dates listed in Annex A and Annex B, hereafter referred to as an "exemption", by notifying the Secretariat in writing:
 - a) On becoming a Party to this Convention; or
- (b) In the case of any mercury added product that is added by an amendment to Annex A or any manufacturing process in which mercury is used that is added by an amendment to Annex B, no later than the date upon which the applicable amendment enters into force for the Party.

Any such registration shall be accompanied by a statement explaining the Party's need for the exemption.

- 2. An exemption can be registered either for a category listed in Annex A or B or for a sub-category identified by any State or regional economic integration organization.
- Each Party that has one or more exemptions shall be identified in a register. The Secretariat shall establish and maintain the register and make it available to the public.
- 4. The register shall include:
 - (a) A list of the Parties that have one or more exemptions;
 - (b) The exemption or exemptions registered for each Party; and
 - (c) The expiration date of each exemption.
- 5. Unless a shorter period is indicated in the register by a Party, all exemptions pursuant to paragraph 1 shall expire five years after the relevant phase-out date listed in Annex A or B.
- 6. The Conference of the Parties may, at the request of a Party, decide to extend an exemption for five years unless the Party requests a shorter period. In making its decision, the Conference of the Parties shall take due account of:
- (a) A report from the Party justifying the need to extend the exemption and outlining activities undertaken and planned to eliminate the need for the exemption as soon as feasible;
- (b) Available information, including in respect of the availability of alternative products and processes that are free of mercury or that involve the consumption of less mercury than the exempt use; and
- (c) Activities planned or under way to provide environmentally sound storage of mercury and disposal of mercury wastes.

An exemption may only be extended once per product per phase-out date.

MINAMATA
CONVENTION
ON MERCURY

2025

2025

2025

2025

Registere	ed exemptions on mercury added products	CONVENTION ON MERCURY
Party		Exemption expiry date
Argentina	Manufacture of clinical thermometers	2025
Botswana	Import of all mercury added products as listed in Part I of Annex A	2025
		2225

2025 Canada Manufacture, import and export of linear fluorescent lamps (CFLs) for general lighting purposes and; Manufacture, import and export of CCFLs and EEFLs for electronic displays

2025 China Manufacture of clinical thermometers and sphygmomanometers Import of batteries; switches and relays; lamps; measuring devices Eswatini 2025

Ghana Manufacture, import and export for all mercury added products, as listed in Part I of Annex A 2025 Manufacture, import and export of all mercury added products as listed in Part I of Annex A 2025 India 2025 Iran Import of batteries:

Manufacture, import and export of switches and relays, and lamps; Manufacturing and exporting of measuring devices

Import of: batteries, switches and relays, and lamps

Lesotho

measuring devices

Peru

Thailand

Madagascar Import of all mercury added products, as listed in Part I of Annex A

Manufacture, import and export of thermometers and sphygmomanometers

Manufacture, Import and Export of switches and relays; lamps; topical antiseptics; and

Annex A Exclusions





Light sensitive

Annex A

Mercury-added products

The following products are excluded from this Annex:

- (a) Products essential for civil protection and military uses;
- (b) Products for research, calibration of instrumentation, for use as reference standard;
- (c) Where no feasible mercury-free alternative for replacement is available, switches and relays, cold cathode fluorescent lamps and external electrode fluorescent lamps (CCFL and EEFL) for electronic displays, and measuring devices;
- (d) Products used in traditional or religious practices; and
- (e) Vaccines containing thiomersal/thimerosal as preservatives

Amendment of Annex A



- Paragraph 7 of Article 4 provides that any Party may submit a proposal to the Secretariat for listing a
 mercury-added product in Annex A, which shall include information related to the availability, technical and
 economic feasibility and environmental and health risks and benefits of the non-mercury alternatives to the
 product, taking into account information that the Secretariat collect pursuant to paragraph 4 of Article 4.
- The Conference of the Parties will consider the amendment proposal pursuant to Articles 26 and 27.
- Pursuant to paragraph 2 of Article 26, the text of any proposed amendment shall be communicated to the
 Parties by the Secretariat at least six months before the meeting of the Conference of the Parties at which it
 is proposed for adoption. The Secretariat shall also communicate the proposed amendment to the
 signatories to this Convention and, for information, to the Depositary.
- Pursuant to paragraph 3 of Article 26, the Parties shall make every effort to reach agreement on any
 proposed amendment to this Convention by consensus. If all efforts at consensus have been exhausted,
 and no agreement reached, the amendment shall as a last resort be adopted by a three-fourths majority
 vote of the Parties present and voting at the meeting.

Amendment of Annex A decided by COP-4



Pursuant to paragraph 4 of Article 26, the Secretary General of the United Nations, acting in his capacity as Depositary, has issued a communication following the adoption of <u>decision MC-4/3 "Review and amendment of annexes A and B to the Minamata Convention on Mercury</u>. The communication, including the texts of the amended Annex A in the six UN official languages, was posted on 28 September 2022 on the UN Treaty Collection website at https://treaties.un.org/doc/Publication/CN/2022/CN.313.2022-Eng.pdf

Pursuant to paragraph 4 of Article 27, amendments to annexes to the Convention shall enter into force:

- for a Party on the expiry of one year from the date of the communication by the Depositary, on
 28 September 2023, pursuant to paragraph 3 (c) of Article 27;
- except for any Party that, pursuant to paragraph 3(b) of Article 27, has notified the Depositary in writing that
 it is unable to accept the amended text;
- for any Party that made a declaration with regard to amendment of annexes in accordance with paragraph 5 of article 30, in which case any amendment shall enter into force for such a party on the ninetieth day after the date it has deposited with the Depositary its instrument of ratification, acceptance, approval or accession with respect to the amendment.

Amendment of Annex A to be considered at COP-5



Consideration of phase-out dates carried over from COP-4

Mercury-added products	Phase-out date
Button zinc silver oxide batteries with a mercury content < 2% and button zinc air batteries with a mercury content < 2%	[2025] [2029]
Very high accuracy capacitance and loss measurement bridges and high frequency radio frequency switches and relays in monitoring and control instruments with a maximum mercury content of 20 mg per bridge switch or relay [except those used for research and development purposes]	[2025] [2029]
Linear fluorescent lamps (LFLs) for general lighting purposes: (a) Halophosphate phosphor ≤ 40 watts with a mercury content not exceeding 10 mg per lamp (b) Halophosphate phosphor > 40 watts	[2025] [2027] [2030]
Linear fluorescent lamps (LFLs) for general lighting purposes: (a) Triband phosphor < 60 watts with a mercury content not exceeding 5 mg/lamp	[2027] [2030]

New amendment proposals submitted by African region

Mercury-added products	Phase-out date
[Compact fluorescent lamps (CFLs) for general lighting purposes that are > 30 watts]	[2025]
[Compact fluorescent lamps with a non- integrated ballast (CFL.ni) for general lighting purposes that are ≤ 30 watts with a mercury content not exceeding 5 mg per lamp burner]	[2025]
[Linear fluorescent lamps (LFLs) for general lighting purposes: (b) Triband phosphor ≥ 60 watts]	[2025]
[Non-linear fluorescent lamps (NFLs) (e.g., U-bend and circular) for general lighting purposes: (a) Triband phosphor, all wattages (b) Halophosphate phosphor, all wattages]	[2026]
[Cosmetics, including skin lightening soaps and creams, and not including eye area cosmetics where mercury is used as a preservative and no effective and safe substitute preservatives are available]	[2025]
[Dental amalgam]	[2030]

See proposals for amendment on <u>fluorescent</u> <u>lighting</u>, <u>cosmetics</u> and <u>dental amalgam</u>.

Mercury-added products	Provisions
[Dental amalgam]	In addition, Parties shall: (iii) Submit to the Secretariat a national plan concerning the measures it intends to implement to phase out the use of dental amalgam (iv) Exclude or not allow, by taking measures as appropriate, the use of dental amalgam in government insurance policies and programmes
[Cosmetics including skin lightening soaps and creams, and not including eye area cosmetics where mercury is used as a preservative and no effective and safe substitute preservatives are available]	[Measures to be taken by a Party to phase out the sale and offering of sale of mercury-added cosmetics from both local markets and online platforms shall include the following measures: i. Setting national objectives to phase out sales and offering of sales including, but not limited to carrying out two or more of the following: a. Developing and implementing strategies to discourage marketing, advertising and display; b. Developing and publicizing advisories, detention and prohibited substances lists of mercury-added cosmetics; c. Licensing and product ingredient approvals for manufacturing facilities for cosmetics and beauty products; d. Engaging online platforms in developing and implementing product safety pledges. ii. Coordinating and collaborating on phase out initiatives interministerially and bilaterally and/or regionally; iii. Raising public awareness about the hazards of SLP use among physicians, dermatologists and

See COP decision MC-4/3.

Global Workshop: Implementing the Minamata Convention obligations on mercury-added products



- Out of 113 Parties that submitted national reports under Article 21, 33 Parties responded that they have not taken measures for phase-out.
- ➤ The Implementation and Compliance Committee of the Minamata Convention reviewed the implementation status of the 2020 deadline and invited relevant Parties to inform of a strategy on how they plan to address challenges they face and a proposed time schedule with milestones to implement relevant paragraphs of Article 4.
- ► This workshop is part of a global effort to support Parties to catch up with the 2020 deadline and address the new 2025 deadline.
- ► The Minamata Convention Secretariat is also organizing a three-day workshop with financial support from the European Commission with select participation of Parties from some other regions.
 - Venue: International Environment House I, Geneva
 - Date: 21-23 June 2023
- ▶ Parties that reported on challenges in implementing the 2020 deadline are invited to develop:
 - Elements of national strategy, time schedule and needs for support to implement Article 4 of the Convention.
 - Plans for regional support activities to support the development of national strategies to implement Article 4.



Thank you for your attention

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<u>#MakeMercuryHistory</u>

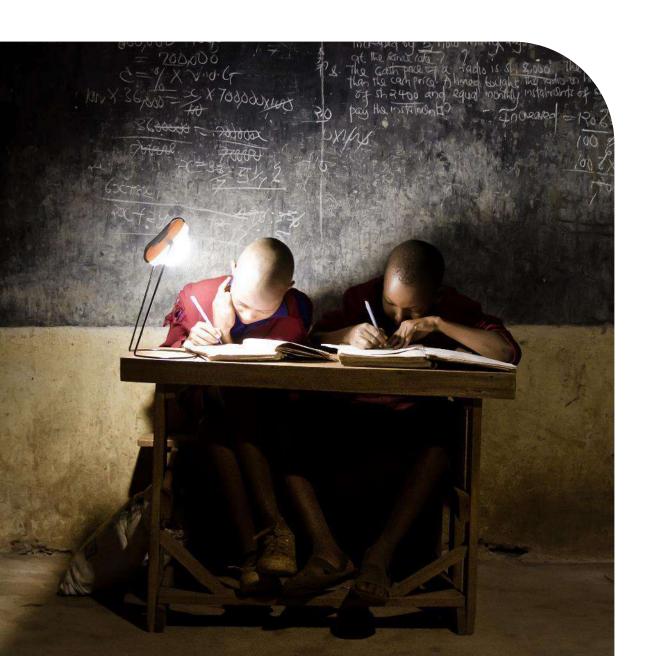


Lighting: Global Supply Chain and Technology Overview

Fred Bass
Independent Consultant, Bass Lighting

Steve CoyneDirector, Light Naturally





Compact Fluorescent Lamps (CFLs)

Annex A: Mercury limits for Compact Fluorescent Lamps

Mercury Added Products	Year
Compact fluorescent lamps (CFLi) for general lighting purposes that are ≤ 30 watts with a mercury content exceeding 5 mg per lamp burner.	2020
Compact fluorescent lamps with an integrated ballast (CFL.i) for general lighting purposes that are ≤ 30 watts with a mercury content not exceeding 5 mg per lamp burner.	2025

- Minamata Annex A defines CFL by wattage; ≤ 30 watts represents the highest sales volume of CFLs
- Mercury content per lamp is generally between 2.0 8.0 mg/lamp
 In Europe, RoHS limits the level to 2.5 mg/lamp
- CFLs struggled to gain consumer acceptance long warm-up time, fragile, not easily dimmed, light colour, toxicity – mercury
- Two types of CFLs covered by Minamata:
 - Screw/Bayonet base => <u>integrated</u> ballast, or CFLi phase out end 2025
 - Pin base => <u>non-integrated</u> ballast, or CFLni phase out proposed



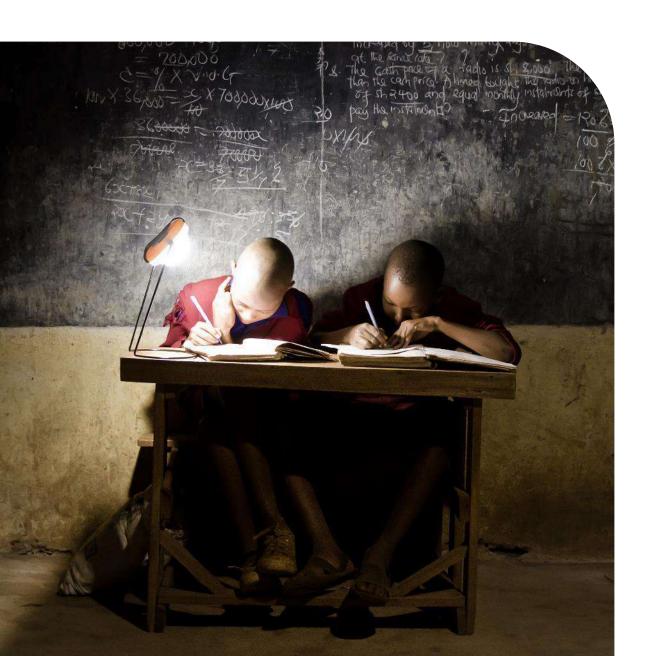


CFLni (ballast is non-integrated)

Are there mercury-free alternatives to CFLs?

- <u>Yes</u>, there are literally **thousands of mercury-free alternatives** to both CFLi and CFLni
- LED replacements come in different colour temperatures, different base types and offer both diffuse light (frosted) or not (sparkle effect).
- LED lamps were designed as a retrofit product
 - 100% of CFLi sockets are retrofittable
 - 85% of CFLni sockets are retrofittable now, three remaining base types can be made for an order of 10,000 units or more
- LED has longer service life, instant full brightness, double the efficiency of CFL
- LED replacement lamps are highly cost effective, and offer the least life-cycle cost





Linear Fluorescent Lamps (LFLs)

CiiC

Annex A: Mercury limits for Linear Fluorescent Lamps (LFL)

Mercury Added Products	Year
Linear fluorescent lamps (LFLs) for general lighting purposes: (a) Triband phosphor < 60 watts with a mercury content exceeding 5 mg per lamp; (b) Halophosphate phosphor ≤ 40 watts with a mercury content exceeding 10 mg per lamp	2020

- Minamata Annex A defines LFL by type of phosphor and wattage:
 - Triband modern, three colour rare earth phosphor
 - Halophosphate older, poorer quality phosphor
- Wattage limits encompass the high-volume LFLs
- Contain generally between 5.0 10.0 mg/lamp
 Over one billion bulbs sold each year roughly 8 tonnes Hg / year
- Requires a "ballast" to operate; there are two types: magnetic ("choke") and electronic ("high frequency")
 - Magnetic ballast is most common more tolerant of humidity and high temperature
- LFL has relatively short service life compared to LED retrofits (2-3x longer life)









Electronic Ballast

Are there mercury-free alternatives to LFLs?

- Yes, there are literally tens of thousands of mercury-free alternatives to LFL
- LED replacements come in different diameters, lengths, colour temperatures, colour rendering, levels of light output and are compatible with all magnetic ballasts and virtually all electronic ballasts
- Life Cycle cost of LED is around half that of LFL, plus T8 typically payback in less than a year, even 4 months is possible, T5 payback in less than 1.5 years.
- LED retrofit tubes were **designed as a retrofit product for fluorescent fixtures** products sold today <u>do not need to rewire</u> the old fluorescent fixture:
 - Philips/Signify: "No need to change drivers or rewire", and a "plug and play solution that works straight out of the box"
 - OSRAM/LEDvance state "SubstiTUBE" is a "Quick, simple and safe lamp replacement without rewiring"
 - Tungsram says in addition to "the 2.5-3x longer life (compared to T8 fluorescent) LED T8 tubes provide lower system loss while existing fixtures remain intact."



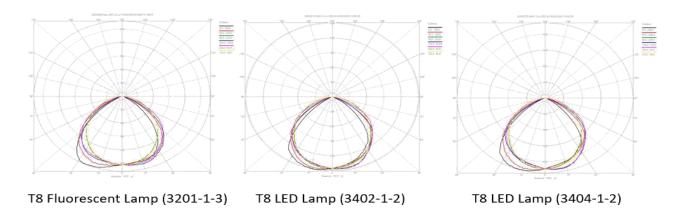




LED trends, manufacturing & supply chains

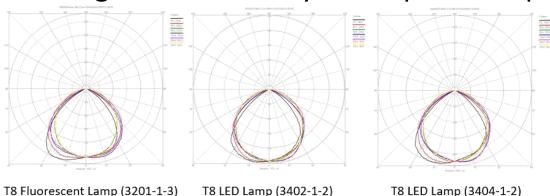
Technology Trends in LED

- Billions and billions invested; transition to LED well underway globally
- Efficacy continues improving for example: a **210 lm/W LED filament lamp**
 - PC-LEDs now / RGB-mix coming
- Prices declining LED lamps cheaper than CFLs; LED tube paybacks as low as
 4 months¹
- LED tube compatibility 91-93% with existing fixtures (EU study)
- LED tube match system optical output



LED Technology Trends: a Decade of Rapid Improvement

- Billions and billions invested; transition to LED well underway globally
- Efficacy improved significantly and projected to continue through 2040
 - LED offers 50% energy savings over fluorescent, 85% over incandescent
 - Phosphor-converting LEDs today, colour-mixing LEDs coming
 - Next generation products available today: Philips <u>210 lm/W LED lamp</u>
- Prices declining, good for consumers; LED lamps generally cheaper than CFLs; LED retrofit tubes have payback periods as low as 4 months¹
- LED tube compatibility 91-93% with existing fixtures (<u>EU study</u>)
- LED tube retrofits designed to match system optical output, shown below:



Global Manufacturing Opportunities for Asia Pacific

- LED manufacturing is dominated by the Asia Pacific region
- Global chip and package exports are 90% from Asia Pacific (Figure 4-1)
 - Malaysia (25%)
 - Japan (21%)
 - China (18%)
- China dominates global lamp and luminaire exports

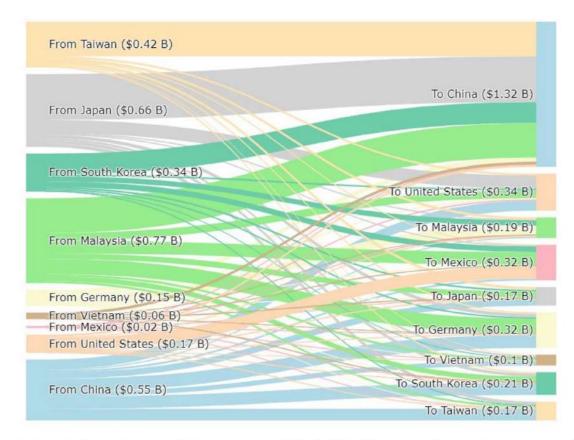


Figure 4-1. Trade flow of LED packages and die for lighting, 2019 [3] [4]. This data only includes exports to other countries and does not include LED packages manufactured for domestic consumption. The total global market for LED packages for general lighting in 2019 was \$5.6 billion [4], and the total global exports between these nine countries were approximately \$3.1 billion [3]. LED packages for general lighting applications were approximated from total LED package trade data based on global market share in 2019.

LED Lamp Market and Supply Chain

- Worldwide, China is the world's largest exporter of LED lamps (est. 56% in 2020)
 - Second and third exporters are Germany and Poland, with about 6% each

BUT

- There is a huge opportunity <u>for local assembly</u> of LED light sources, this creates opportunity for local employment.
- Yes, the chip/package has to be bought in from one of about 6 reactors around the world, then the rest of the process is assembly.
- SMT machines are needed but these are widely available from suppliers of all electronic equipment.

Tunisia as an example;

- I visited 4 of their main lighting manufacturers, all had finished with incandescent & all but one CFL. They had all invested in SMT lines and were assembling LED sources
- KEY ISSUE... local regulation to ensure a quality product, uncontrolled poor quality imports were a major problem. Local regulation, verification and test is essential.

Lighting Metrics – What is Quality Lighting?

Efficacy – higher is better, more lumens of light per watt of energy

Power Quality:

- Displacement Factor (Fundamental Power Factor)
- Standby power
- Harmonics

Light Quality:

- Color Rendering Index (CRI)
- Correlated Color Temperature (CCT)
- Flicker (PstLM and SVM)
- Colour Consistency

Lifetime:

- Lumen maintenance
- Survival factor (switching cycles)

Other

- Electromagnetic interference emission and tolerance
- Hazardous Substances restriction no mercury, no lead



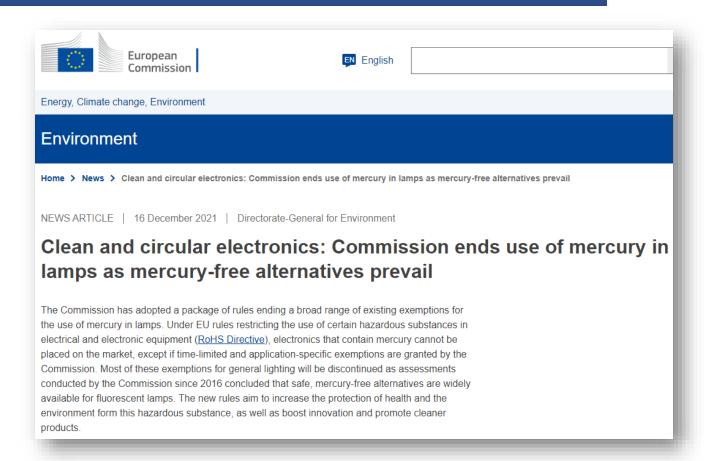


Safety and Compatibility

European Commission: RoHS Directive update

Ban

- 25 Feb 2023 CFLni & circular T5 fluorescent lamps
- 25 Aug 2023 Linear T5 & T8 FL fluorescent lamps

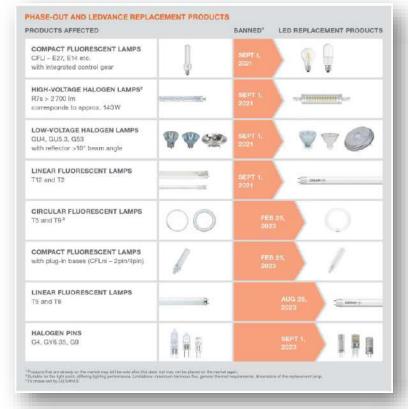


Do I have to change my fixtures?

• **No**, in 91-94% of cases, LED retrofit tubes can be installed directly in the same sockets and <u>do not need to rewire</u> the old fluorescent fixture:

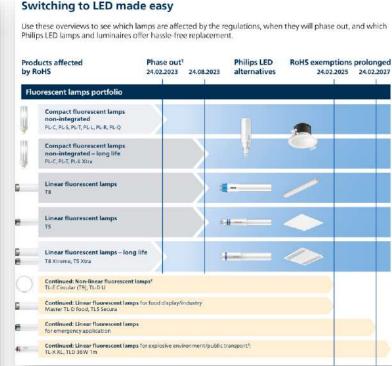


- Philips/Signify: "No need to change drivers or rewire", and a "plug and play solution that works straight out of the box"
- •OSRAM/LEDvance state "SubstiTUBE" is a "Quick, simple and safe lamp replacement without rewiring"
- •<u>Tungsram</u> says in addition to "the 2.5-3x longer life (compared to T8 fluorescent)....LED T8 tubes provide lower system loss while existing fixtures remain intact."



Source:

https://www.ledvance.com/professional/services/eulegislations



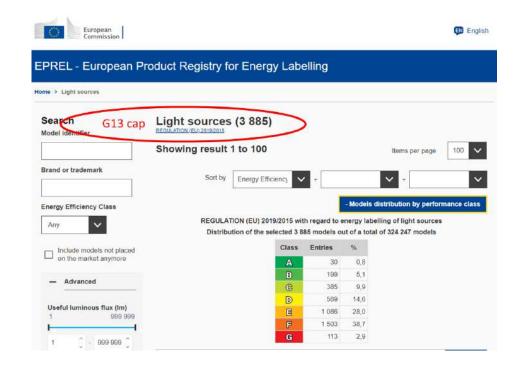
Source:

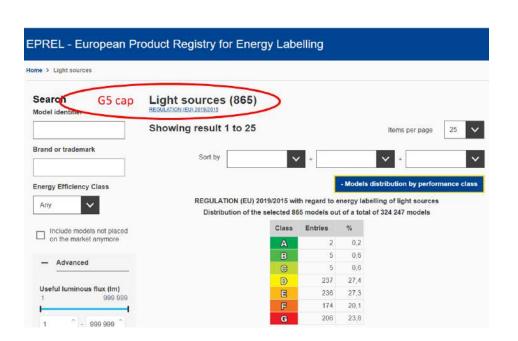
www.assets.signify.com/is/content/Signify/Assets/philips-lighting/global/20220602-ph-ledconv-rohs-overview-a4-q2-2022-global.pdf

CiiC

Do I have to change my fixtures?

- There are literally <u>tens of thousands</u> of mercury-free LED retrofit lamps
- TLED are available in all different diameters, lengths, ballast types (magnetic and electronic), colour temperatures, colour rendering, light output, etc.
- A small percentage (6-9%) of fixtures where LED tubes are not compatible can be replaced or have by-passed, and use a mains-voltage LED tube so the **fixture does not need to be replaced**







Submitted by LightingEurope to the Minamata Secretariat

(outdated document shared with governments)

MASTER LEDtube HF InstantFit T5 HO - 1500 mm



Belief to competitive light output may differ 10% competed to specific	009		This document is the information purposed and must be incoded on micromorphistics. Philips witempered to provide Sevi House, repulls or		
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Ballant LEShube continuation not better					
INF A Instantfit			MAS LEDnobe of 1900min MO JSW Em TS		
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36°-E \/2497L53	9(37(30407	1			
HF-E 1/2 HS7L5 k	9(37(30407	2			
66-81 48 Tt.5 HO 200-340	9137009660	1	65		
HE-9 HETUS 220-240	9137001177	1			
34E-R 348 TLS HO EX 220-240	9/3/2006/32	1			
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HF-P-24971,3-220-240	9137000340	12			
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HE REVIEWA	9/37005630	11	1000		
46-9 xc149 ft;1 8x200-340	9137506297				
HF #1128/35/49/34 7L3 EX 220-240	9/37006241				
HE-MITCH 28/35/49/34/TUTIEV	913,7006956	1			
HP-MITDISHNERSOTISE-	9/37006937	1			
HF-91128/25/49/90 TLS EV	9/07006525	1			
HOUSE METERS OF	9137006086		7788		
HF-FF128/35/49/90 TLS EV 235-240	9/37006525				
HY-P 245 TUS HO IN IOC 400	9070000	82			
HF P 248 TLS HO III OC CZE	9/3/130200	2			
HF-IP-2 28/35/49/54 TuS til 220-240	9/07/00/04/8	(a)			
Hr-rh 2 28/35/W9/90 TLS 68	9/3/1994526	32			
HF-RITD 226/35/49/347L56-	9/37006958	2			
HF-9/249 TUS EU	9/07/006087	12			
Hr-m 2 28/35/49/80 TL5 EX 200-240	907006526	2			
HF RI TO 2.26/35-49/547L515-	9/37006564	ž			
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QT-9175-2x49		12			
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QTPS INFR (SHORTER VERSION)		1			
Q195 2669		19			
Q9 N3549-90 Gr		- 17			
OR W35/49/80					
On 1628/58/35/49/58		i i			
Q6 K85/49/90 D64		- li			
On DALL IVSS-VIS-ISO DIMI		1			
On Distriction for		19			
On 2/28/54/15/49 GH		- 2			
Q0 2x35/49 DM		2			
OS 2435/49/BO DIM		2			
OS DAU 2X35 YES WO DIM		12			

Note: red shading shows the LED retrofit lamp is not compatible with the ballast listed in the table; green shading shows that it is compatible.



Currently Available on Signify's Website (nearly all incompatibility issues have been resolved!)

MASTER LEDtube HF T5 HO - 1500 mm



Ballast Compatibility

ΕY				
	Ballast is compatible			-3
H	Ballett is competitie, light output may differ > 10% compared to specifications			This document is for information purposes and must be reseted as recommendati
	Ballant is comparible, light output may differ >20% compared to specifications	Eignify attempted to provide best results, results are generated in lab committed environment and may differ from actual application conditions.		
Ballant is computable and conditional released for depending environment and ring over next actual approximation control of the control of th				
	mental of tool vollagement.			
		MAS LEDiube #P 1500mm HD 2698 Box TS		
	Magazine and Magazine (M)			Model number / EOC code: 9200029533A / 874869974657666 9200022534A / 87486974659000 9200022553A / 87486974659000
	Ballast type	12nc	Lamps on ballest	AC (SBHz) on HF Ballast Compatible
n	HF-F 1 49 TL5 HO 220-240	9137001660	1	
	HF-P 140 TLS HD-EH 220-340	9137006133	. 1	**
	HF-P 140 TLS HO III IDC C26	91,07130380	1	*1
	HF-P 149 TLS HD III IDC 4DC	9137136380	1	
	HF-S 149 TLS II 4CIC	9137130034	1	
	HF-5 149 TL5 II C2E	9137130334	1	
	HF 6 1/2 49 TLS 8	9137130407	1	
	HF-P 149 TLS 220-34D	9137001177	1	199
	HF-8 149 TLS 230-240	9137001181	. 1	
	HF-R TD 149 TLS BI 220-240	9137006062	1	* (Dm(3)
	HF-R 1 28/35/49/54 TLS EII 220-240	91.17006241	1	
	HE-RITO 1 28/25/4W54 TLS Ex	91.17006958	1	* / Dec
	HF-RLTD 1 35/49/BIG TLS E+	9137006957	1	* / tien
	HF-R Ex 1497L5	9137006620	1	
	ME-P Xt 149 TLS EE 220-240	9137006297	1	
	HF-R 1 28/35/49/90 TLS EII	9137006525	1	
	HF-8 149 TLS DI	9177006086	1	
	HF-PL1 28/35/49/80 TLS EH 220-240	9137006525	1	40.00
	HF-R 149 TLS EN 320-240	9137006080	1	Dim (3)
	NE-R(TD 1:28-35-49-54 TLS E+	9137006560	1	*/ Dm
	HF-P 249 TLS 220-340	9137001240	2	***(0)
	HF-P 240 FLS HO HIDE 4CIC	91371300W1	1	
	HF-P 249 TLS HO III IDC CZE	9137130081	2	
	HF-R 1/2 49 TLS 8 HF-R 2 28/25/49/54 TLS 88 229-248	9137130407	2	100
		9137006526		- 1
	HF-RI 2 28/25/40/80 TLS EII HF-RI TO 2 28/25/40/54 TLS E+	9137000526	2	
	HF-5249 TLS # 4CIC	9137130035	2	
	HF-5:249 TLS-8 C28 HF-8 5:340 TLS	9137130335	1	*(0)
	HF P Xt 240 TLS E8 220 240	9137006298	2	27/1/2
	HF-P 240 TLS 220-340	9137001324	1	-
	HF-9 249 TLS 230-240	9137004087	1	
	HF-97 2 28/ 25/ 48/ 90 TLS EU 22/0-240	9137006526	1	
	HF-RI TD 2 28/35/49/54 TLS E+	9137006561	2	•
1			- V	- "
	QT#Q 1X48/230-245 CW	A45625D00DG	1	
	QTPS 1x49 (shorter version)	A63946E01DG	1	*/
	QT-FITS 1X40	AA7471701DG	1	*
	QTPS XX40	AA4002200DG	1	
	QT-HTS 2X49	AA4068001DG	2	*
	QTPS 1:e49 (langer version)		1	***
	Qt 1x25/49/80 GH	AA35297020L	1	
	Qti 1x15;149/80		1	
	Q6 1628/54/15/49 G8	AA3529600DG	1	10.000
-	Qti 1x35x49x80 Oim		1	*/Dire(2)
	Qti DALI 1x35 49 /80 Dies		1	
	Q6 2x25,49/80 GI	A7490B4UUDG	1	- //
	Qti 2528/54/15/49 Gti	AA35299000G	2	
	Q6 2k15/49 Dim		1	The state of the s
	Q6 DAU 26:25 H3 Dm		1	*/ Dim(3)
	Qti 2x15.449/80 Dim		2	
ı	Qti DALI 3x:15 (49/90 Dire)	AA3864303CK	1	7/Om(3)
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	Ectobly		1	1.0
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Ē	fi toffe		1	
	EL269s		1	
	1L2X-fings5		1	

What LED tubes are available?

- The IEC has defined 2 groups of LED tubes.
 - Double-capped retrofit LED lamp

tubular LED lamp which can be used as a replacement for double-capped fluorescent lamps without requiring any internal modification in the luminaire and which, after installation, maintains the same level of safety of the replaced lamp in the luminaire.

(Note: replacement of the glow starter with the LED replacement starter is not considered a modification of the luminaire)

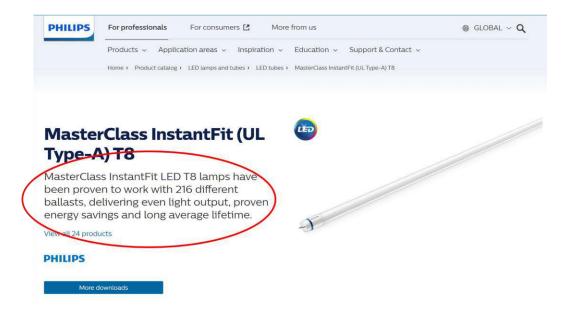
Double-capped conversion LED lamp

double-capped LED lamp which can be used as a replacement for another type of lamp with modification to the luminaire

(For example: the fluorescent lamp ballast has been removed from the luminaire)

Are there different types of double-capped retrofit LED lamps?

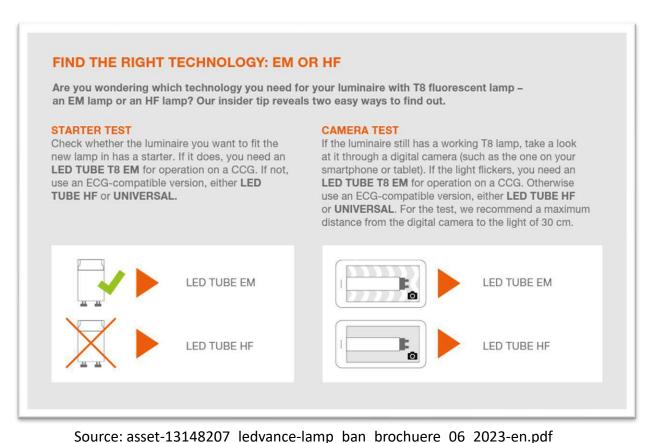
- Yes, there are different types of retrofit LED tubes based on the type of fluorescent lamp ballast they are to operate with.
 - Retrofit LED lamp for electromagnetic ballast Known as conventional control gear, (CCG)
 Operates at mains frequency (50 or 60 Hz)
 - Retrofit LED lamp for electronic ballast Known as electronic control gear, (ECG)
 Operates at high frequency (> 10 kHz)



Which ballast type do I have?

- This can be easily determined, without accessing the ballast.
- Typically, the type of replacement LED tube depends on the ballast type.





Are LED retrofit tubes safe to use?

Yes. IEC has safety standards for LED Lamps and Tubes

Suppliers use these to ensure safety

Millions and millions in use today

"100% safe installation"

The right tube, right now

Our portfolio of LED tubes is now available with a range of options in High and Ultra Output.

Save on energy costs

LED tubes are up to 65% more efficient than TL-D lamps, so you can save on energy costs without compromising on light quality.

Long-lasting and reliable

With a lifetime of 50,000 hours they outshine TL-D lamps by 25,000 hours for lower maintenance and operation costs.

High quality of light

Our LED tubes won't flicker or cause glare. The 100% instant light has a high colour consistency and uniform visual appearance in a choice of colour temperatures.

<u>IEC 62560:2011</u> - IEC safety standard for self-ballasted LED lamps for general lighting services

IEC 62776:2014 – IEC safety standard for linear LED retrofit tubes

IEC 63220:202x – LED Light sources – Safety requirements

→ (combines and updates IEC 62560 & IEC 62776)

NEW Ultra output, ultra efficient

Choose Ultra Output for ultra efficiency of 148 lm/W and exceptional light quality. Philips has a long history of ground-breaking innovation in lighting technologies. Our Ultra Output LED tubes are specially designed for demanding applications that require a high light output to comply with ergonomic norms. In fact they raise the bar in lighting efficiency and comfort by meeting all office, supermarket and healthcare standards.

A green choice

LED tubes are a mercury-free alternative to traditional fluorescent tubes, a responsible choice that can also contribute towards year predentials.

100% safe installation

LED tubes are the fastest and easiest way to upgrade existing luminaires to LED technology. Installation is 100% safe and 0% hassle with a simple lamp-for-lamp replacement.



4

Compatibility Issues – Light Emission Pattern

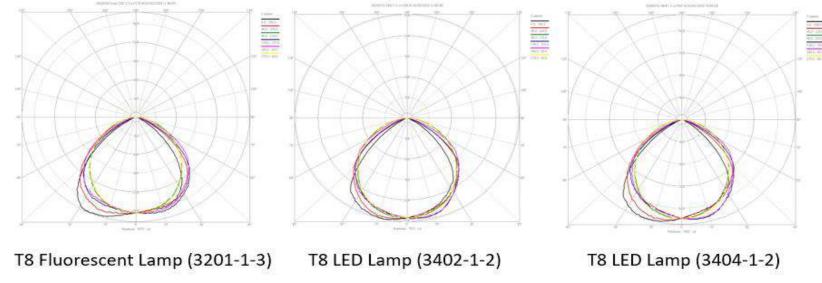
CiiC

 A lumen intensity distribution (LID) below compares a fluorescent luminaire with one fluorescent lamp and two LED retrofit lamps in a typical office fixture.

LED Tube Retrofit LED lamps emit light downward, so no reflectance in the fitting

Fluorescent tubes emit light all around, requiring a reflector

- The light distribution pattern from the fixture is virtually identical for both lamp types.
- This helps to explain why the market is satisfied with the performance of LED retrofit tubes



Compatibility Issues – Ballast Compatibility

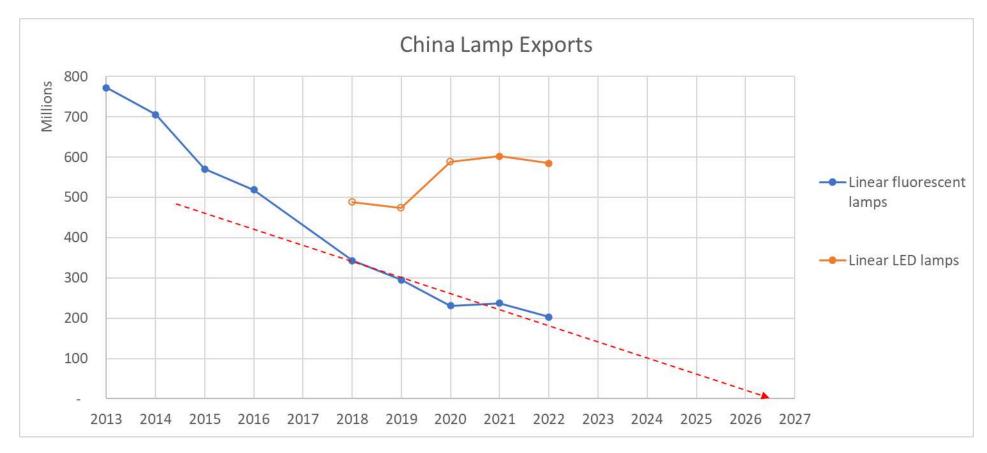
CLiC

- Goal: Keep the same (fluorescent) luminaire, but just change the lamp to LED
- Magnetic ballasts 100% compatible with LED
- Mains voltage 100% compatible with LED
- Electronic ballasts 91-93% compatible with LED
- Magnetic ballasts are the majority of the installed stock globally, but particularly in non-OECD countries
- Keeping the magnetic ballast in the circuit will contribute to system losses, but still more efficient than fluorescent

Lamp Size	Percentage of T5 & T8 in EU Stock	Ballast Type	Percentage of stock by ballast type	Estimated EU Stock of total T5 & T8	Compatibility, Low - High Estimate	Overall EU Stock Compatibility
T5	30%	HF/ECC	100% of T5	30%	79% - 80%	23.7% - 24%
TO	700/	EM/CGG	70% of T8	49%	100%*	49%
Т8	70%	HF/ECC	30% of T8	21%	89% - 97%	18.7% - 20.4%
EU Total:	100%			100%		91.4% - 93.4%



Transition to LED light sources



The demand for export of linear fluorescent lamps from China is in steep decline.

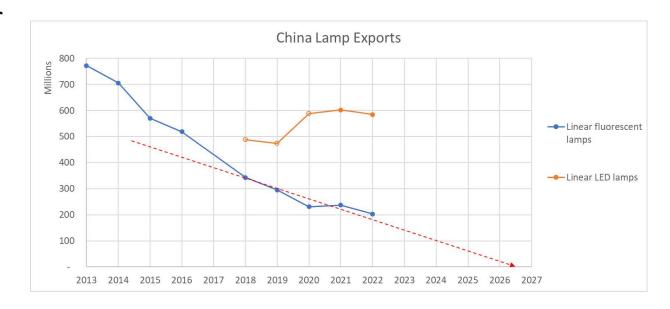
Transition to LED light sources - Supply

CLiC

Minamata Convention sets the date after which the manufacture, import or export of specified mercury containing products shall not be allowed (phase-out date).

So installed linear fluorescent lamps can continue to operate until failure.

Median life of Linear fluorescent lamp is 15,000 to 25,000 hours which at 3,000 hours use per year is a 5 to 8.3 (average 6.65) year changeover by natural attrition.



Thank you





Fluorescent Lamps
Country Profiles and
Country Market
Potential - Technical
Deep dives

Rachel Kamande
Campaign Lead, CLiC

Katherine HassanAsia Pacific Regional Coordinator, CLiC

Kishore Kumar CLiC India



Introduction

- Introduction to the Clean Lighting Coalition
 - Rachel Kamande, Campaign Lead
- Country Profiles and Market Potentials
 - Katherine Hasan, Asia Pacific Regional Coordinator
- India Lighting Market
 - Kishore Kumar, Manager, CLASP India
- All Questions, Answers and Discussion







The Clean Lighting Coalition (CLiC) is a global partnership working to capture the health and environmental benefits of eliminating mercury-based lighting.

Clean Lighting Coalition Activities





Engage governments

- Engage government agencies with locally relevant evidence of the benefits of alighting transition
- Support anetwork of "champions" and promote consensus building



Activate advocates & public

- Coordinate public health and environmental advocates and consumer groups to advance national campaigns
- Build public awareness and pressure for accelerated action



Involve the private sector

- Work with progressive lighting companies, component makers, distributors, etc., to make an LED-only pledge
- Highlight the private-sector benefits of the transition

Four Key Benefits to Clean Lighting through Advanced Transition by 2025



Health

- Remove Hg to protect public health and the environment
- Pregnant women, infants and children



Economics

- Payback often less than 1 year, and T8 can be as low as 4 months¹
- Lower utility bills and fewer lamp changes (2-3x longer life LED)
- US \$1.34 Trillion in energy cost savings (2025-2050)



Environment

- 198 tonnes of mercury savings (2025-2050)
- 3.3 GT of CO₂ savings (2025-2050)
- Equity: No dumping of old technology



Technology

- Mercury-free LED lamps can retrofit into existing fixtures
- Over 90% of stock, no need to rewire or replace
- 50% energy savings (9,602 TWh 2025-2050)
- High quality lighting

¹OSRAM website: "Replacement costs can be recouped in just four months"

Coalition Partners



































































Agenda

- Country Profiles and Market Potentials
- China
- India
- Indonesia
- Iran

Introduction

- Introduction to the Clean Lighting Coalition
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Are Mercury-Free LEDs Widely Available? Are They Affordable Today?







- CLiC sought to understand whether the economics supported aphase-out globally
- Engaged partner organizations in 76 countries across Africa,
 Latin America and Asia Pacific
- Gathered 1300 models of both mercury-containing fluorescent and LED in 2022, and "matching pairs" of commonly used fluorescents and the available LED equivalents in 2023
 - General Service Lamps
 - Linear Tube Lamps







Snap-Shot of Global Market Data

Africa Region:

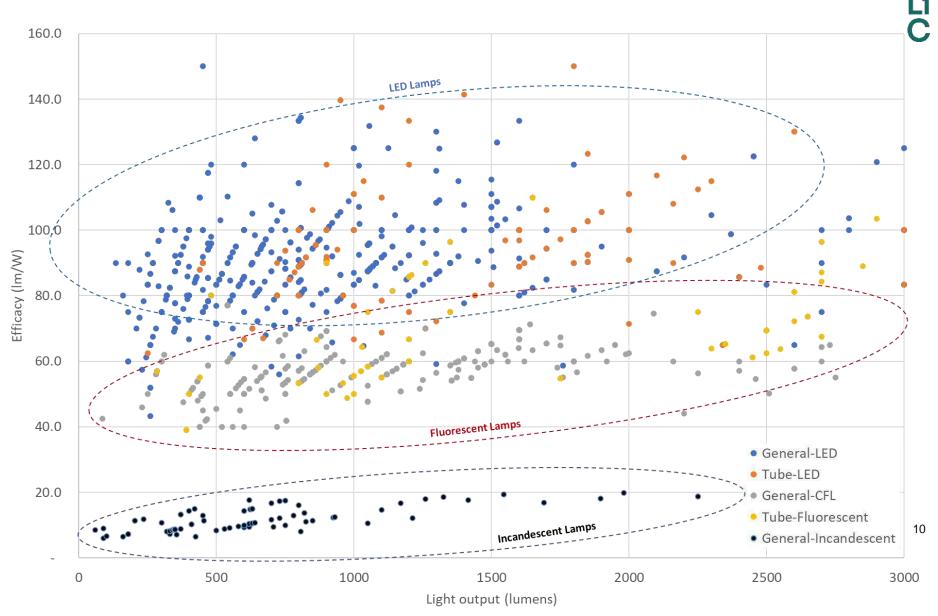
Burkina Faso, Cameroon, Ivory Coast, Gabon, Zambia, Uganda, Nigeria, Kenya, Ghana, South Africa, Togo and Ethiopia

Asia Pacific Region:

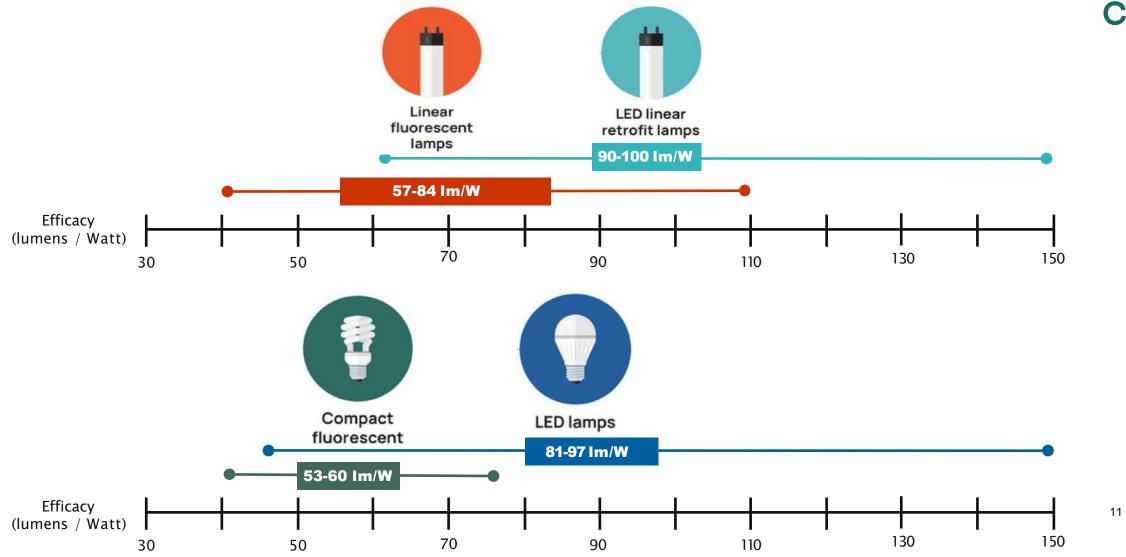
India, Bangladesh, Philippines, Pakistan, Sri Lanka, Vietnam, Indonesia, Japan and Malaysia*

GRULAC Region:

Antigua & Barbuda, Argentina, Belize, Jamaica, Brazil, Chile, Colombia, Guyana, Mexico, Panama, Peru, St. Kitts & Nevis, Trinidad & Tobago and Uruguay



LED, the Most Energy Efficient Lighting Technology





China

Payback Time for LFL-T8 Switch in China: 6.8 Months

- The largest manufacturer of LED lamps and components

 driving the global lighting revolution
- LED transition commitment has been widely implemented at the national level, through efficiency policies and strong support in manufacturing sector
- Today, consumers can spend an extra 16 Yuan and save 558 Yuan on the lighting cost (35x return)
- LED option is 57% less expensive than mercury-based LFL











Item Life

Lamp Price*

Power

Elec Use*

Elec Cost*

9-year cost

Payback period

Linear Fluorescent Lamp

3,000 hours

CNY 10

36 W

118 kWh/yr

CNY 95/yr

CNY 983

Equivalent LED Retrofit 30,000 hours

CNY26

16 W

53 kWh/yr

CNY 42/yr

CNY 425

6.8 months

13



CiiC

Payback Time for LFL-T5 Switch in China: 10 Months

- The largest manufacturer of LED lamps and components – driving the global lighting revolution
- LED transition commitment has been widely implemented at the national level, through efficiency policies and strong support in manufacturing sector
- Today, consumers can spend an extra 17 Yuan and save
 337 Yuan on the lighting cost (20x return)
- LED option is 47% less expensive than mercury-based LFL



Item Life

Lamp Price*

Power

Elec Use*

Elec Cost*

9-year cost

Payback period



Linear Fluorescent Lamp 12.000 hours

CNY 15

28 W

92 kWh/yr

CNY 74/yr

CNY 720





Equivalent LED Retrofit 30,000 hours

CNY32

14 W

36 kWh/yr

CNY 37/yr

CNY 383

10 months

14

*Lamp prices collected in April 2023. All regular prices, no special offers or discounts. Usage assumption: 9 hours/day, 365 days/year. Electricity tariff rate: CNY 0.80/kWh. Life cycle cost adjusted to 2023 Net Present Value.



CLIC

Payback Time for LFL-T12 Switch in China: 15 Months

- The largest manufacturer of LED lamps and components – driving the global lighting revolution
- LED transition commitment has been widely implemented at the national level, through efficiency policies and strong support in manufacturing sector
- Today, consumers can spend an extra 53 Yuan and save
 553 Yuan on the lighting cost (10x return)
- LED option is 47% less expensive than mercury-based LFL

Diminishing Market











Item

Life

Lamp Price*

Power

Elec Use*

Elec Cost*

10-year cost

C N Y 12

40 W

Linear Fluorescent Lamp

5.000 hours

131 kWh/yr

CNY 105/yr

CNY 1,164

Equivalent LED Retrofit

50,000 hours

CNY65

20 W

66 kWh/yr

CNY 53/yr

CNY 611

Payback period

15 months

*Lamp prices collected in April 2023. All regular prices, no special offers or discounts. Usage assumption: 9 hours/day, 365 days/year. Electricity tariff rate: CNY 0.80/kWh. Life cycle cost adjusted to 2023 Net Present Value.

Cumulative Savings from Clean Lighting Transition (to 2050) China, LFL Phase Out in 2025







Avoided Lamp Sales

5.4 billion lamps

Avoided Mercury Use in Lamp Manufacturing

33 ton of mercury



Net National Electricity Savings

3,484 TWh of electricity use



National Financial Savings from Avoided Electricity Use

279 Billion USD



CO₂ Mitigation from Avoided Electricity Use

1.5 GTCO₂

Cumulative Savings from Clean Lighting Transition (to 2050) China, LFL Phase Out in 2025







Avoided Lamp Sales

5.4 billion lamps

33 ton of mercury



Avoided Mercury Use in Lamp Manufacturing



National Financial Savings from Avoided Electricity Use

Net National Electricity Savings

3,484 TWh of electricity use

279 Billion USD



Equivalent to taking 334 million gasoline-powered passenger vehicle off the road for a year



CO₂ Mitigation from Avoided Electricity Use

1.5 GTCO,



India

Payback Time for LFL-T8 Switch in India: 9.4 Months

- The second largest manufacturer of LED lamps and components in the world
- Pioneer in LED large scale deployment through 2015 UJALA program
- Today, consumers can spend an extra 377 Rupees and save 3,284 Rupees on the lighting cost (nearly 9x return)
- LED option is 45% less expensive than mercury-based LFL



Item	
Life	

Lamp Price*

Power

Elec Use*

Elec Cost*

7-year cost

Payback period



Linear Fluorescent Lamp
5,000 hours

INR 38

36 W

118 kWh/yr

INR 1,005/yr

INR 7,241





INR 415

25,000 hours

18 W

59 kWh/yr

INR 503/yr

INR 3,957

9.4 months

19

Payback Time for LFL-T5 Switch in India: 28 Months

- The second largest manufacturer of LED lamps and components in the world
- Pioneer in LED large scale deployment through 2015 UJALA program
- Today, consumers can spend an extra 630 Rupees and save 1,414 Rupees on the lighting cost (over 2x return)
- LED option is 25% less expensive than mercury-based LFL



Item
Life

Power
Elec Use*

Elec Cost*

7-year costPayback period



Linear Fluorescent Lam	ıρ
18,000 hours	

INR 120

92 kWh/yr

28 W

INR 782/yr

INR 5,706



Equivalent LED Retrofit 25,000 hours

INR 750

18 W

59 kWh/yr

INR 503/yr

INR 4,292

28 months

20

*Lamp prices collected in June 2023. All regular prices, no special offers or discounts. Usage assumption: 9 hours/day, 365 days/year. Electricity tariff rate: INR 8.50/kWh. Life cycle cost adjusted to 2023 Net Present Value.

Cumulative Savings from Clean Lighting Transition (to 2050) India, LFL Phase Out in 2025







Avoided Lamp Sales

326 million lamps

Avoided Mercury Use in Lamp Manufacturing

1,958 kg of mercury



Net National Electricity Savings

201 TWh of electricity use



National Financial Savings from Avoided Electricity Use

20 Billion USD



CO₂ Mitigation from Avoided Electricity Use

144 MTCO₂

Cumulative Savings from Clean Lighting Transition (to 2050) India, LFL Phase Out in 2025







Avoided Lamp Sales

326 million lamps

Avoided Mercury Use in Lamp Manufacturing

1,958 kg of mercury

Equivalent to taking 32
million gasoline-powered
passenger vehicle off the
road for a year



Net National Electricity Savings

201 TWh of electricity use



National Financial Savings from Avoided Electricity Use

20 Billion USD



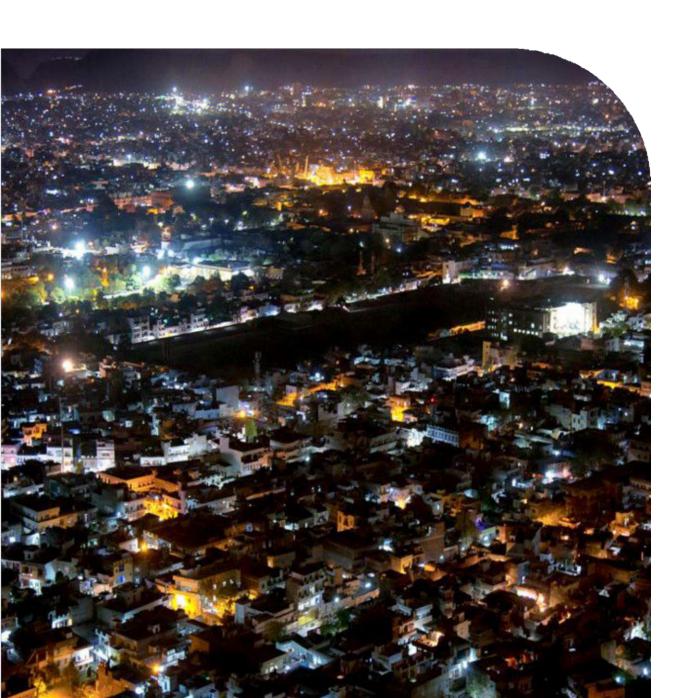
CO₂ Mitigation from Avoided Electricity Use

144 MTCO₂

Introduction

- Introduction to the Clean Lighting Coalition
 - Rachel Kamande, Campaign Lead
- Country Profiles and Market Potentials
 - Katherine Hasan, Asia Pacific Regional Coordinator
- India Lighting Market
 - Kishore Kumar, Manager, CLASP India
- All Questions, Answers and Discussion





India Lighting
Market and
Energy
Efficiency
Policies

19 June 2023





India Lighting market shifted towards LED technologies and moving away from fluorescent lamps and tube lights.

Based on lighting industry inputs, this shift in India has reduced the annual energy consumption in lighting to 13%, earlier it was 18%.

Lighting Market

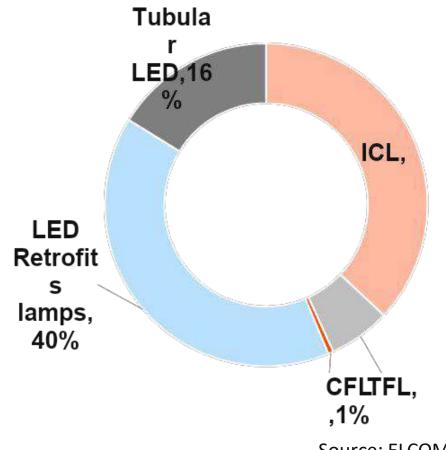




Lighting Market Share by Technologies

- In 2020-21, India produced 1.3 billion lamps and tube lights.
- Majority of lighting market share is dominated by LED technology-
 - LED lamps and tube lights contributes to 56% share.
 - Followed by conventional lighting

 incandescent lamp (37%), FTL
 (6%) and CFL (1%)



Energy Efficiency Policies-Lighting (TFL)



Tubular Fluorescent Lamps

• Bureau of Energy Efficiency (BEE) launched the Standards and Labelling program for Tubular florescent lamps (TFL) in 2006 as a voluntary initiative, and the program became mandatory in the year 2009.

Scope

The tubular fluorescent lamp for general lighting services covers all wattages with nominal dimension starting from 1100 mm and upto1500 mm as covered in IS 2418 (Part Land II).

Sample Star label



Energy Efficiency levels

Star Levels	Luminous Efficacy (Lumen/Watt)
	0100 hrs of operation
1	≥65 and <75
2	≥75 and <85
3	≥85 and <95
4	≥95 and <110
5	≥110

Sample TFL with Star label



Energy Efficiency Policies – LED Lighting



LED Lamps

■To promote and support lighting transition, BEE launched labelling program of self-ballasted LED lamp in 2015 and became mandatory in the year 2018.

Scope

The self-ballasted LED lamps for general lighting services having rated power from 3 to 35 watts.

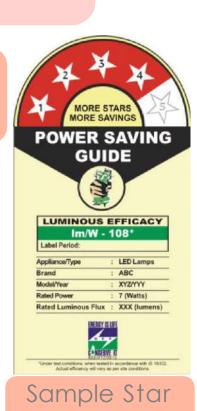
Indian Standard 16102 (part 2):2020.

Energy Efficiency Levels

Star Rating	1st July 2023 - 30th June 2026	
	Luminous Efficacy (Lumen/Watt)	
1	≥90 and<105	
2	≥105 and <120	
3	≥120 and <135	
4	≥135 and <150	
5	≥150	

Sample Star Labeled LED Lamps



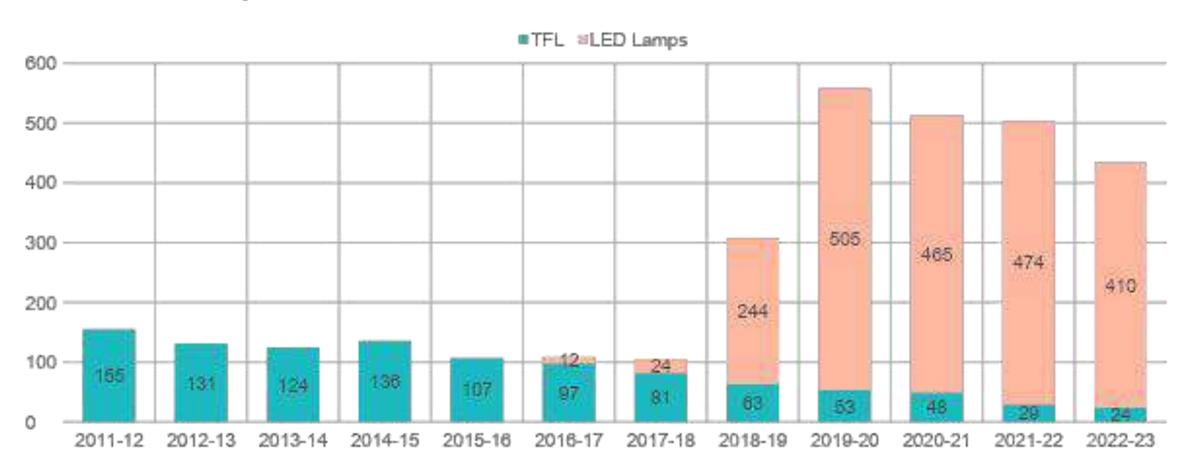


label

CiiC

TFLs and LED Lamps Productions

Source: BEE Registration



Energy Efficiency Policies - LED Tubes

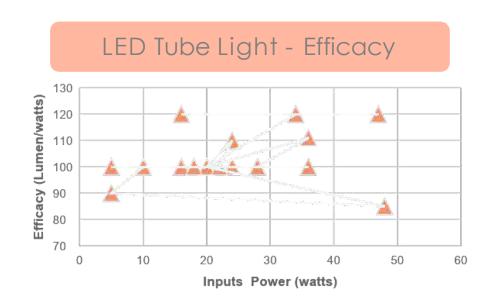


LED Tube Lights

• BEE is planning to launch the energy efficiency policies for LED tube lights or batten in 2024 and move away from Tubular Fluorescent lamps. As part of this, the market assessment study is underway

Highlights of Market Assessment, India produced **210 million** LED tube lights and battens in 2020.

Models Available in LED Tube Lights (%) No. of Mod els (Tube lights),28% No. of Mod els (Batt







Sample LED tubelights

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CLIC

Payback Time for LFL-T8 Switch in Indonesia: 5.5 Months

- The largest lighting market in Southeast Asia, with growing presence of high efficiency local LED manufacturing
- Strong national commitment in advancing LED transition through the ADLIGHT program
- Today, consumers can spend an extra 21,350 Rupiah and save 603,763 Rupiah on the lighting cost (28x return)
- LED option is 45% less expensive than mercury-based LFL











Item

Life

Lamp Price*

Power

Elec Use*

Elec Cost*

7-year cost

Payback period

Linear Fluorescent Lamp

13,000 hours

IDR 20,150

36 W

118 kWh/yr

IDR 170,850/yr

IDR 1,254,909

Equivalent LED Retrofit

15,000 hours

IDR 41,500

16 W

53 kWh/yr

IDR 75,933/yr

IDR 651,146

5.5 months

8

ECOLIDIK

Payback Time for LFL-T5 Switch in Indonesia: 6.5 Months

- The largest lighting market in Southeast Asia, with growing presence of high efficiency local LED manufacturing
- Strong national commitment in advancing LED transition through the ADLIGHT program
- Today, consumers can spend an extra 16,620 Rupiah and save 326,359 Rupiah on the lighting cost (nearly 20x return)
- LED option is 38% less expensive than mercury-based LFL



Mercury (Hg)





Life Lamp Price*

Power

Item

Elec Use*

Elec Cost*

6-year cost

Payback period

Linear Fluorescent Lamp

20.000 hours

IDR 44,880 28 W

92 kWh/yr

IDR 132,884/yr

IDR 853,242

Equivalent LED Retrofit 15,000 hours

IDR 61,500

13 W

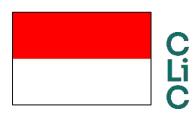
43 kWh/yr

IDR 61,696/yr

IDR 526,883

6.5 months

Cumulative Savings from Clean Lighting Transition (to 2050) Indonesia, LFL Phase Out in 2025



Avoided Lamp Sales

229 million lamps

Avoided Mercury Use in Lamp Manufacturing

1,380 kg of mercury



Net National Electricity Savings

149 TWh of electricity use



National Financial Savings from Avoided Electricity Use

15 Billion USD



CO₂ Mitigation from Avoided Electricity Use

90 MTCO₂

Cumulative Savings from Clean Lighting Transition (to 2050) Indonesia, LFL Phase Out in 2025



Avoided Lamp Sales

229 million lamps



Net National Electricity Savings

149 TWh of electricity use



Avoided Mercury Use in Lamp Manufacturing

1,380 kg of mercury



National Financial Savings from Avoided Electricity Use

15 Billion USD



Equivalent to taking 20 million gasoline-powered passenger vehicle off the road for a year



CO₂ Mitigation from Avoided Electricity Use

90 MTCO₂



Iran

Cumulative Savings from Clean Lighting Transition (to 2050) Iran, LFL Phase Out in 2025





Avoided Lamp Sales

143 million lamps

Avoided Mercury Use in Lamp Manufacturing

816 kg of mercury



Net National Electricity Savings

95 TWh of electricity use



National Financial Savings from Avoided Electricity Use

10.4 Billion USD



CO₂ Mitigation from Avoided Electricity Use

44 MTCO₂

Cumulative Savings from Clean Lighting Transition (to 2050) Iran, LFL Phase Out in 2025





Avoided Lamp Sales

143 million lamps

Avoided Mercury Use in Lamp Manufacturing

816 kg of mercury

Equivalent to taking nearly 10 million gasoline-powered passenger vehicle off the road for a year



Net National Electricity Savings

95 TWh of electricity use



National Financial Savings from Avoided Electricity Use

10.4 Billion USD



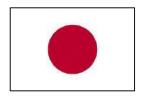
CO₂ Mitigation from Avoided Electricity Use

44 MTCO,



Japan

Japan and LED Lighting



CiC

21st Century Lighting Project in 1998

- Japan has begun promotion of Solid-State Lighting (SSL) and started developing market demand back in 1998
- One of the pioneers in initiating industry policies and incentives
 - 2014 Nobel Price of Physics for blue-light LED invention, Isamu Akasaki, Hiroshi Amano, Shuji Nakamura
- Key players play important role in LED standards development
- To date, one of the largest LED lighting market in the world, with sharp growth, tripling from 26 billion JPY in 2010 to 81 billion JPY in 2018

Japan Lighting Manufacturers Association (JLMA) Vision 2030

- Domestic association's ambitious targets for LED lighting for the next decade
- 2030 goals to reduce 46% GHG emissions and 60% power use and, to reach 100% SSL ratio and expand Lighting 5.0 adoption to 40%
- Per April 2023, SSL ratio at 56% and Lighting 5.0 adoption at 23%

National Efforts

- Significant contribution from Japan and key industry players in IEC standard development –
 - to promote LED advancements
- Promote and secure demand for local industry through Japan-specific safety and performance standards – to anticipate influx of imports and protect local industry

Downsides

- Japan-centric policies and standards
 limits market availability and results in
 market lag compared to other economies
- Due to pending release of mandatory safety standard, end users have limited access to safe and affordable LED drop-in retrofit replacements – this leads to safety risk concerns as expressed in the submission to the Secretariat

Payback Time for LFL-T8 Switch in Japan: 10.4 Months

- Minamata Convention named after Japan harbor city – Japan, as a Party that sets ambitious targets in addressing mercury emissions
- Pioneer in solid state lighting inventions, with major brands leading global lighting innovation
- Today, consumers can spend an extra 404 Yen and save 11,911 Yen on the lighting cost (29x return)
- LED option is 54% less expensive than mercury-based LFL



Item Life

Lamp Price*

Power

Elec Use*

Elec Cost*

10-year cost

Payback period



Linear Fluorescent Lamp

12,000 hours

JPY 1,466

40 W

131 kWh/yr

JPY 1,774/yr

JPY 22,230

Equivalent LED Retrofit

Mercurv

Free

40,000 hours

JPY 1,870

18 W

57 kWh/yr

JPY 776/yr

JPY 10,320

10.4 months

4

Cumulative Savings from Clean Lighting Transition (to 2050) Japan, LFL Phase Out in 2025



CLIC



523 million lamps



3,401 kg of mercury



Net National Electricity Savings

328 TWh of electricity use



National Financial Savings from Avoided Electricity Use

75.6 Billion USD



CO₂ Mitigation from Avoided Electricity Use

112 MTCO₂

Cumulative Savings from Clean Lighting Transition (to 2050) Japan, LFL Phase Out in 2025



CiiC



523 million lamps



Net National Electricity Savings

328 TWh of electricity use



Avoided Mercury Use in Lamp Manufacturing

3,401 kg of mercury



National Financial Savings from Avoided Electricity Use

75.6 Billion USD



Equivalent to taking 25
million gasoline-powered
passenger vehicle off the
road for a year



CO₂ Mitigation from Avoided Electricity Use

112 MTCO₂



Payback Time for LFL-T8 Switch in Pakistan: 2.8 Months

- Cost-effectiveness has driven the market transition to LED
- Government has aligned effort to phase-out less efficient lighting technologies
- Today, consumers can spend an extra 250 Rupees and save 6,338 Rupees on the lighting cost (25x return)
- LED option is 52% less mercury-based LFL





Picture not available



Picture not available

Item Life

Lamp Price*

Power

Elec Use*

Elec Cost*

4-year cost

Payback period

Linear Fluorescent Lamp

8,000 hours

PKR 650

36 W

118 kWh/yr

PKR 2,720/yr

PKR 12,234

Equivalent LED Retrofit

16,000 hours

PKR 900

16 W

53 kWh/yr

PKR 1,209/yr

PKR 5,896

2.8 months

Payback Time for LFL-T5 Switch in Pakistan: Instant

- Cost-effectiveness has driven the market transition to LED
- Government has aligned effort to phase-out less efficient lighting technologies
- Today, consumers can purchase 150 Rupees cheaper options and save 4,855 Rupees on the lighting cost (immediate return)
- LED option is 50% less expensive than mercury-based LFL





Picture not available



Picture not available

Item Life

_...

Lamp Price*

Power

Elec Use*

Elec Cost*

4-year cost

Payback period

Linear Fluorescent Lamp

10,000 hours

PKR 600

28 W

92 kWh/yr

PKR 2,074/yr

PKR 9,697

Equivalent LED Retrofit

15,000 hours

PKR 450

14 W

46 kWh/yr

PKR 1,037/yr

PKR 4,842

instant

_

^{*}Lamp prices collected in May 2023. All regular prices, no special offers or discounts. Usage assumption: 9 hours/day, 365 days/year. Electricity tariff rate: PKR 23/kWh. Life cycle cost adjusted to 2023 Net Present Value.



CiiC

Payback Time for LFL-T12 Switch in Pakistan: 5.2 Months

- Cost-effectiveness has driven the market transition to LED
- Government has aligned effort to phase-out less efficient lighting technologies
- Today, consumers can spend an extra 550
 Rupees and save 15,089
 Rupees on the lighting cost (27x return)
- LED option is 48% less expensive than mercury-based LFL

Diminishing Market





Picture not available



Picture not available

Item Life

Lamp Price*

Power

Elec Use*

Elec Cost*

10-year cost

Payback period

Linear Fluorescent Lamp

20,000 hours

PKR750

40 W

131 kWh/yr

PKR 2,074/yr

PKR 31,661

Equivalent LED Retrofit

36,000 hours

PKR 1,300

20 W

66 kWh/yr

PKR 1,037/yr

PKR 16,572

5.2 months

50

Cumulative Savings from Clean Lighting Transition (to 2050) Pakistan, LFL Phase Out in 2025



CLIC

Avoided Lamp Sales

78 million lamps

Avoided Mercury Use in Lamp Manufacturing

467 kg of mercury



Net National Electricity Savings

52 TWh of electricity use



National Financial Savings from Avoided Electricity Use

5.17 Billion USD



CO₂ Mitigation from Avoided Electricity Use

24 MTCO₂

Cumulative Savings from Clean Lighting Transition (to 2050) Pakistan, LFL Phase Out in 2025



CLIC

Avoided Lamp Sales

78 million lamps

Avoided Mercury Use in Lamp Manufacturing

467 kg of mercury

Equivalent to taking nearly 5.5 million gasoline-powered passenger vehicle off the road for a year

Net National Electricity Savings

52 TWh of electricity use



National Financial Savings from Avoided Electricity Use

5.17 Billion USD



CO₂ Mitigation from Avoided Electricity Use

24 MTCO₂



52

Ci Ci



Philippines

Payback Time for LFL-T8 Switch in Philippines: 2.2 Months

- House Bill No. 262 (draft) aims to require all government office to use LEDs instead of incandescent bulbs and fluorescent lamps (CFLs & LFLs)
- Today, consumers can spend an extra 70 Peso and save 2,416 Peso on the lighting cost (35x return)
- LED option is 55% less expensive than mercury-based LFL











Item Life

Lamp Price*

Power

Elec Use*

Elec Cost*

4-year cost

Payback period

Linear Fluorescent Lamp

13,000 hours

PHP 120

36 W

118 kWh/yr

PHP 1,029/yr

PHP 4,380

Equivalent LED Retrofit 15,000 hours

PHP 190

15 W

49 kWh/yr

PHP 429/yr

PHP 1,964

2.2 months



Payback Time for LFL-T5 Switch in Philippines: 6.3 Months



- House Bill No. 262 (draft) aims to require all government office to use LEDs instead of incandescent bulbs and fluorescent lamps (CFLs & LFLs)
- Today, consumers can spend an extra 142 Peso and save 1,324 Peso on the lighting cost (9x return)
- LED option is 38% less expensive than mercury-based LFL









Item Life

Lamp Price*

Power

Elec Use*

Elec Cost*

4-year cost

Payback period

Linear Fluorescent Lamp 10,000 hours

PKR 130

28 W

92 kWh/yr

PKR 800/yr

PKR 3,484

Equivalent LED Retrofit 15,000 hours

PKR 272

16 W

53 kWh/yr

PKR 457/yr

PKR 2,160

6.3 months

Cumulative Savings from Clean Lighting Transition (to 2050) Philippines, LFL Phase Out in 2025



Avoided Lamp Sales

85 million lamps

Avoided Mercury Use in Lamp Manufacturing

518 kg of mercury



Net National Electricity Savings

56 TWh of electricity use



National Financial Savings from Avoided Electricity Use

10 Billion USD



CO₂ Mitigation from Avoided Electricity Use

26 MTCO,

Cumulative Savings from Clean Lighting Transition (to 2050) Philippines, LFL Phase Out in 2025



Avoided Lamp Sales

85 million lamps

56 TWh of electricity use

Avoided Mercury Use in Lamp Manufacturing

518 kg of mercury



National Financial Savings from Avoided Electricity Use

Net National Electricity Savings

10 Billion USD



Equivalent to taking nearly 6 million gasoline-powered passenger vehicle off the road for a year



CO₂ Mitigation from Avoided Electricity Use

26 MTCO,



Thailand

Payback Time for LFL-T8 Switch in Thailand: 8.3 Months

- 2021 Long-term Low Greenhouse Gas <u>Development Strategy</u> includes LEDs as part of the technologies for a successful transition. Voluntary MEPS for LEDs in place since 2013.
- Today, consumers can spend an extra 80 Baht and save 695 Baht on the lighting cost (nearly 9x return)
- LED option is 42% less expensive than mercury-based LFL





Lamp Price*

Power

Elec Use*

Elec Cost*

4-year cost

Payback period









Linear Fluorescent Lamp 13.000 hours

THB 65

36 W

118 kWh/yr

THB 372/yr

THB 1,658

Equivalent LED Retrofit 15,000 hours

THB 145

18 W

59 kWh/yr

THB 186/yr

THB 963

8.3 months



Payback Time for LFL-T5 Switch in Thailand: 11 months

- 2021 Long-term Low
 Greenhouse Gas
 Development Strategy
 includes LEDs as part of
 the technologies for a
 successful transition.
 Voluntary MEPS for LEDs in
 place since 2013.
- Today, consumers can spend an extra 251 Baht and save 856 Baht over time on the lighting cost (3.4x return)
- LED option is 38% less expensive than mercury-based LFL



Item	
Life	

Lamp Price*

Power

Elec Use*

Elec Cost*

7-year cost

Payback period





Т	Н	B	1	U	

28 W

92 kWh/yr

THB 289/yr

THB 2,258



Mercurv

Free





Equivalent LED Retrofit 25,000 hours

THB 171

16 W

53 kWh/yr

THB 165/yr

THB 1,402

11 months

6

^{*}Lamp prices collected in May 2023. All regular prices, no special offers or discounts. Usage assumption: 9 hours/day, 365 days/year. Electricity tariff rate: THB 3.1471/kWh. Life cycle cost adjusted to 2023 Net Present Value.

Cumulative Savings from Clean Lighting Transition (to 2050) Thailand, LFL Phase Out in 2025



CiiC

Avoided Lamp Sales

168 million lamps



1,012 kg of mercury



Net National Electricity Savings

111TWh of electricity use



National Financial Savings from Avoided Electricity Use

13.3 Billion USD



CO₂ Mitigation from Avoided Electricity Use

39 MTCO₂

Cumulative Savings from Clean Lighting Transition (to 2050) Thailand, LFL Phase Out in 2025



CiiC



168 million lamps



Net National Electricity Savings

111TWh of electricity use



Avoided Mercury Use in Lamp Manufacturing

1,012 kg of mercury



National Financial Savings from Avoided Electricity Use

13.3 Billion USD



Equivalent to taking around
8.5 million gasoline-powered
passenger vehicle off the
road for a year



CO₂ Mitigation from Avoided Electricity Use

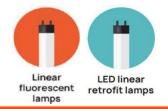
39 MTCO₂

62

Cost Benefit Summary

LEDs Pay for Themselves Quickly...





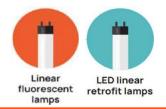
Country	LED payback vs. Inc/Hal	LED savings compared to CFL	LED payback vs. LFL	LED savings compared to LFL
Bangladesh	7 months	41%	12 months	40%
China			7 months	57%
India	7 months	50%	9 months	45%
Indonesia	6 weeks	47%	6 months	45%
Japan			10 months	54%
Pakistan	4 weeks	49%	3 months	52%
Philippines	12 weeks	53%	2 months	55%
Sri Lanka	8 weeks	48%		
Vietnam	12 weeks	48%	4 months	49%
Thailand			8 months	42%





LEDs Pay for Themselves Quickly...





Country	LED payback vs. Inc/Hal	LED savings compared to CFL	LED payback vs. LFL	LED savings compared to LFL
Bangladesh	7 months	41%	12 months	40%
China			7 months	57%
India	7 months	50%	9 months	45%
Indonesia	6 weeks	47%	6 months	45%
Japan			10 months	54%
Pakistan	4 weeks	49%	3 months	52%
Philippines	12 weeks	53%	2 months	55%
Sri Lanka	8 weeks	48%		
Vietnam	12 weeks	48%	4 months	49%
Thailand			8 months	42%

Short payback period Lowest lifecycle cost





National & Regional Benefits (cumulative, to 2050)







Country/Region	Mercury avoided in lamps only (metric tonnes)	CO2 avoided (million metric tonnes)	Electricity bill savings (billion USD)
Asia-Pacific	75.9	3,279	\$ 691.8
Latin America	11.3	239	\$ 90.9
Africa	4.9	221	\$ 31.4

Regional Snapshot: Asia Pacific



Price

Across all the focus countries, some LED brands are considerably at price parity with tube fluorescents, ranging between 2-3 times higher cost



Payback Period

Payback period on tube lighting range between

2 to 10 months in many of the surveyed

countries, 6 months being the average –

with life cycle cost being 40-50% lower than

mercury-based LFL options

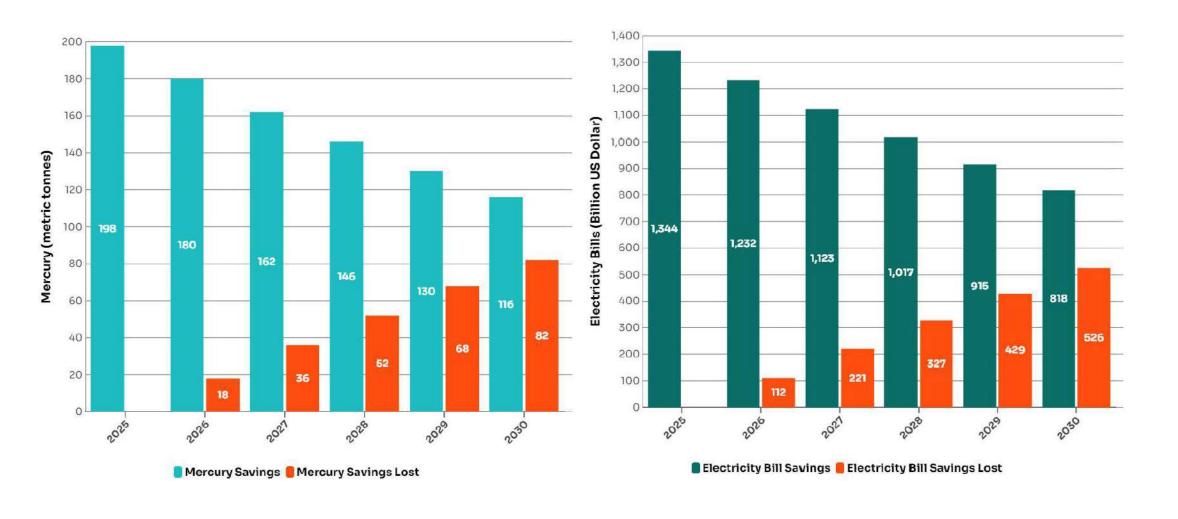
Global Benefits of LFL Phase Out

Cumulative Benefits of a Global Phase-out of Linear Fluorescent Lamps (2025—2050):

Savings	2025	2027	2030
Mercury	198 tonnes	162 tonnes	116 tonnes
Financial	US\$1.34 trillion	US\$1.12 trillion	\$818 billion
CO2	3.3 GT	2.7 GT	1.9 GT
Energy	9,602 TWh	8,022 TWh	5,845 TWh

CiiC

Global Benefits of LFL Phase Out



The Clean Lighting Coalition (CLiC) prepared this information document to provide Parties with information about LFLs in order to support the negotiations at COP5.

Thank you!

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Clean





Health Risks of Mercury Exposure

Michael Bender

Co-founder, Mercury Policy Project, Co-lead GMP Products Partnership Area

Health Risks of Mercury Exposure and Waste Management Challenges of End-of-Life Fluorescent Lamps



Technical Session:

"Transitioning
to Mercury-Free Lighting
in Asia-Pacific Countries"
19 June 2023

Michael T. Bender, Director Mercury Policy Project International Co-coordinator Zero Mercury Working Group www.zeromercury.org





Zero Mercury Working Group



The **Zero Mercury Working Group** was formed to achieve 'Zero' emissions, demand, supply of mercury, with the aim of reducing exposure globally, with over 110 NGOs from more than 55 countries.







Overview:

- --Many release pathways for mercury vapor from lamp breakage
- --Exposure risk for sensitive populations, workers, waste pickers, etc.
- --Compared to the value of the product, high cost for environmentally sound management and disposal --Low or negative value of
- recovered material from lamp waste
- --Often hazardous, wastes are more costly to manage



Groups of most concern from exposure risks:

- Sensitive populations, including pregnant and breast-feeding women, developing fetuses, infants and young children
- Vulnerable people, especially those with underlying health conditions
- Disadvantaged community
 members who are chronically
 exposed to a range of pollutants
- Workers who are regularly exposed







Exposure risks from drum top crushers



- Drum-top crushers(DTC) fit on the top of a 55-gallon drum
- Used to reduce the volume
- Filters should be changed regularly; managed as hazardous waste
- Mercury releases occur especially when emptying drums
- To protect workers protective gear should be worn; mercury levels tested regularly
- Better to operate DTCs outside to reduce exposure to personnel

OSHA CARD

Avoiding Mercury Exposure from Fluorescent Bulbs

Metallic mercury poses health risks from inhalation and skin exposure. Tubular or compact fluorescent builts contain small amounts of the metal mercury sealed inside. If florescent builts are broken, small amounts of mercury will be released into the environment. Proper cleanup will reduce workers' exposure to the low levels of mercury anticipated when a fluorescent built is accidentally broken.

How Workers Can Be Exposed

- · Breathing mercury vapor in the air.
- · Skin contact with mercury,

Health Effects and Symptoms

- Signs of mercury poisoning include tremors; mood, memory or coordination changes; and skin irritation or affergy.
- · Exposure to mercury can harm unborn children.

Preventing Accidental Breakage

- Handle bulbs carefully and store away from workers.
- · Package bulbs in a sturdy container to prevent breakage.
- . Label containers of fluorescent bulbs.

Safe Cleanup of Broken Fluorescent Bulbs

- Notify workers and tell them to stay away from the area.
- . Open any windows and doors to air out the room.
- Do not use a broom or vacuum cleaner unless the vacuum cleaner is specifically designed to collect mercury.
- Wear appropriate disposable chemical-resistant gloves.
- Use a commercial mercury spill kit if available, or scoop up pieces of glass and powder with stiff paper or cardboard to avoid contact with the broken glass.
- . Use sticky tape to pick up any remaining pieces of glass.
- Wipe down hard floors with a damp paper towel.
- Place all pieces of glass and cleanup materials in a sealable plastic bag or a glass jar with a tid.
- Wash your hands thoroughly after cleanup.

Disposing of Fluorescent Bulbs

 Follow EPA and state government regulations for disposal of fluorescent bulbs and mercury-contaminated waste.

For more information



U.S. Department of Labor

www.oshe.gov (800) 321-05RA (6747)



Mercury exposure risks for workers involved in mercury lamp processing

- 'Recycling' workers have exceptionally high mercury exposures globally
- During recycling, bulbs broken into small shards, mercury vapors released at high rate; lingers for weeks
- Routes of exposure include inhalation of mercury vapors and skin contact with broken materials
- Elemental, inorganic mercury absorbed into the human body through inhalation, digestion, or dermal exposure
- https://www.mdpi.com/1660-4601/18/17/9295









US State of Maine Lamp Breakage Study

- Mercury levels often exceeded the Maine Ambient Air Guideline (of 300 ng/m³)
- Short episodes over 25,000 ng/m³, sometimes exceeding 50,000 ng/m³
- High levels can linger for hours
- When breakage occurs on carpeting, mercury levels can spike when agitated
- Pregnant women, toddlers most at risk







What NEVER to do when cleaning up a mercury spill:



• Never use a vacuum cleaner or broom.



Never pour mercury down a drain.



 Never allow people who are wearing mercurycontaminated shoes or clothing to walk around the house.



 Never use a washing machine to launder clothing or other items that may have come in contact with mercury.





Global Fluorescent Recycling Rates Lag



--20% of lamps are recycled in Organization for Economic Co-operation & Development (OECD) countries

- --5% in developing countries and
- --0% in the least-developed countries
- --Where there is no Extended Producer Responsibility, rates of recycling are low because disposal costs not built into product purchase

Global lamp recycling rates

- Only a small proportion of lamps are recycled:
 - --4% China
 - --9% Japan
 - --28% South Korea
 - --23% in the USA (USEPA 2021e)
 - --11% in Brazil (<u>Viana et al., 2022</u>)
 - --10% Japan(<u>JFS, 2004; Lee et al., 2014</u>)
 - --7% Canada (<u>Zhang et al., 2016</u>)
- In Europe, with the WEEE directive for Extended Producer Responsibility (EPR):
 - -- 40% EU wide





Continent	Est. price per CFL recycled	Est. price per tube recycled	Recycling/disp osal method
Central America	1.00 USD	1.25 USD	In country ES disposal
Australia	1.76 USD per kilo	Charge by kilo	Recycled into new product
North America	0.90 USD; usually priced by pound or kilo	0.52 USD; different price for crushed lamps	Recycled into new product; In country ES disposal; Stored
Africa	1.5 USD	2.00 USD	Exported for ES disposal
Europe	2.00/3.00 USD (2007 data)	1.90/2.60 USD (2007 data)	Recycled into new product





Mercury content in lamps versus other MAPs

Compact fluorescent lamp	5 milligrams or less
Linear fluorescent lamp	5-10 milligrams
thermometer	500 milligrams
thermostat	4 grams
Sphygmomanometers	50-140 grams
Flow meters	5,000 grams
Barometers	400-620 grams
Manometers	30-75 grams
Pyrometers	5-10 grams
Hydrometers	<1 gram
Psychrometers	<1 gram
Relays	.005->1 gram
Tilt switches	0.5-5 grams
Float switches	0.1-70 grams
Flame sensors	>1 gram





Cost comparison of recycling CFL versus mercury-added thermostat (US example)

- Mercury amount in one thermostat (4 grams) about same as in 400-500 compact fluorescent lamps (5 milligrams)
- US EPA estimates recycling cost for a CFL at 0.50 USD
- US Thermostat Recycling Corporation charges 25 USD recycling fee per container of 100 thermostats, or cost per thermostat at 0.25 USD
- Bottom line: 1600 times more expensive to recycle mercury in a CFL than a thermostat

 https://www.lamprecycle.org/wp-content/uploads/2014/02/Recycling-Household-CFLs.-10-08.pdf;

https://files.dep.state.pa.us/waste/bureau%20of%20waste%20management/wastemgtportalfiles/SolidWaste/HazardousWaste/Universal/trc.pdf









Lack of hazardous waste infrastructure in many developing countries make ESM & disposal of mercury lamps more challenging

- Many developing countries lack the hazardous waste infrastructure (collection, storage, transportation, processing, management and disposal capabilities) for cost effective ESM and disposal of mercury
- This makes waste mgt of lamps and other mercury product discards much more challenging—and expensive
- Where funding/options for environmentally sound permanent disposal of mercury is not available, many are "storing" tubes
- Longer mercury storage occurs, more likely to contaminate sites
- Drum top lamp crushers efficient at consolidating waste provided that workers are protected from exposure to mercury
- Cost prohibitive for developing countries to dispose of lamp waste in an environmentally sound manner without sustainable financing (ie extended producer responsibility or EPR)





Summary

- Lamp breakage presents an exposure risk especially to pregnant women, children, workers and waste pickers
- Recommendations to reduce exposure risks from lamp breakage cleanup are not known and/or are challenging to follow
- Environmentally sound management and disposal of fluorescent lamps is often cost prohibitive, esp. in developing countries
- Managing elemental mercury, other higher mercury products much more cost effective
- Many, many source reduction benefits from "turning off the mercury tap"













For more information, email:

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Thank you!





